

Transition Plug Replacement Guide

for Andersen® 200 Series Tilt-Wash Double-Hung Windows



IMPORTANT

Read all instructions carefully before attempting this procedure. If you have any questions about your ability to complete this procedure, call Andersen at 1-888-888-7020 for further direction. Andersen WindowCare® service center hours are Monday through Friday, 7 a.m. to 7 p.m. Central Time and Saturday, 8 a.m. to 4 p.m. Central Time. Thank you for choosing Andersen® products.

Important Safety, Assembly, and Installation Information

Every assembly and installation is different (windloads, structural support, etc.), and Andersen strongly recommends consultation with an Andersen supplier or an experienced contractor, architect, or structural engineer prior to the assembly and installation of any Andersen product. Andersen has no responsibility in regard to the post-manufactured assembly and installation of Andersen products.

⚠ WARNING

Use of ladders and/or scaffolding and working at elevated levels may be hazardous. Follow equipment manufacturer's instructions for safe operation. Use extreme caution when working around window and door openings. Falling from opening may result in personal injury or death.

⚠ WARNING

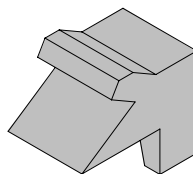
Improper use of hand or power tools could result in personal injury and/or product damage. Follow equipment manufacturer's instructions for safe operation. Always wear safety glasses.

⚠ WARNING

Weight of window and door unit(s) and accessories will vary. Use a reasonable number of people with sufficient strength to lift, carry, and install window and door unit(s) and accessories. Always use appropriate lifting techniques.

Parts Included

- (1) Instruction Guide
- (2) Transition Plugs



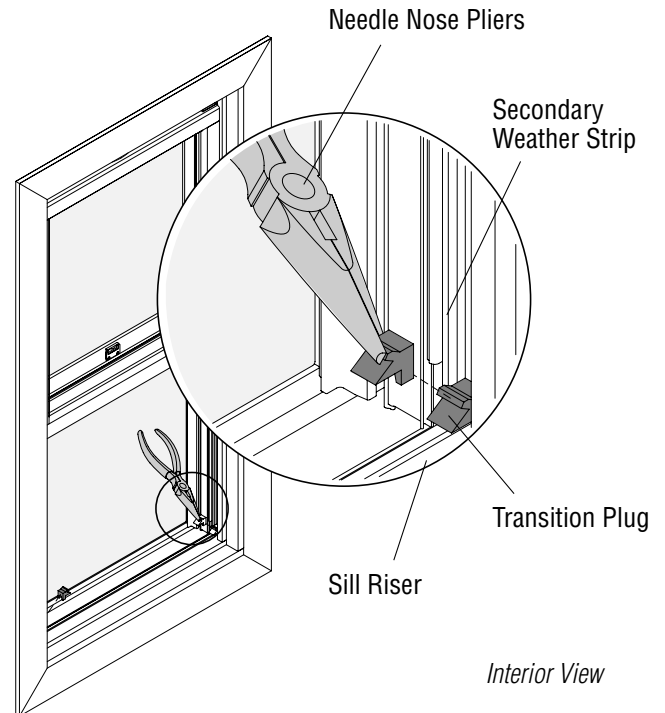
Transition Plug

Tools and Supplies

- Clear Silicone Sealant
- Needle Nose Pliers
- Small Screwdriver or Exacto Knife
- Safety Glasses

1. Remove Old Transition Plug

- Unlock and open *Lower Sash* to full open position.
- Remove old *Transition Plug* using a needle nose pliers and remove old silicone sealant using a small screw driver or exacto knife. Use care not to contact or damage *Secondary Weatherstrip*.



2. Install New Transition Plugs

- Apply 3/16" dab of silicone sealant to end of sill riser in jamb channel.
- Position *Transition Plug* into jamb channel 2" above sill riser with legs facing sill and sloping edge toward window opening, as shown.
- Slide *Transition Plug* down onto sill riser, keeping back of *Transition Plug* tight to back of jamb channel.
- Close and lock sash for one hour for silicone sealant to set.

