Reglazing
for Andersen® 400 Series Woodwright™ Picture, Transom, and Sidelight Windows

**IMPORTANT**
Read all instructions carefully before attempting this procedure. If you have any questions about your ability to complete this procedure, call Andersen at 1-888-888-7020 for further direction. Andersen WindowCare® service center hours are Monday through Friday, 7 a.m. to 7 p.m. Central Time and Saturday, 8 a.m. to 4 p.m. Central Time. Thank you for choosing Andersen® products.

**Important Safety, Assembly, and Installation Information**
Every assembly and installation is different (windloads, structural support, etc.), and Andersen strongly recommends consultation with an Andersen supplier or an experienced contractor, architect, or structural engineer prior to the assembly and installation of any Andersen product. Andersen has no responsibility in regard to the post-manufactured assembly and installation of Andersen products.

**WARNING**
Use of ladders and/or scaffolding and working at elevated levels may be hazardous. Follow equipment manufacturer’s instructions for safe operation. Use extreme caution when working around window and door openings. Falling from opening may result in personal injury or death.

**WARNING**
Improper use of hand or power tools could result in personal injury and/or product damage. Follow equipment manufacturer’s instructions for safe operation. Always wear safety glasses.

**WARNING**
Weight of window and door unit(s) and accessories will vary. Use a reasonable number of people with sufficient strength to lift, carry, and install window and door unit(s) and accessories. Always use appropriate lifting techniques.

### Parts Included
- (1) Instruction Guide
- (1) Glass Light
- (1) Silicone Bed Glazing

### Additional Part Needed
- Fillet Bead Silicone Sealant (DO NOT use for bed glazing)
  - (2903008) White
  - (2092512) Sandtone

### Tools and Supplies
- Safety Glasses
- Hammer
- Thin Blade Putty Knife
- Nylon Putty Knife
- Pliers
- Gloves
- Caulk Gun
- Nail Set
- 1-1/4” Finish Nails
- #6 Drywall Screws
- Phillips Screwdriver
- Window Cleaner
- Mineral Spirits
• Tape broken glass with filament or duct tape to reduce glass fragmentation.

• Cut exterior silicone bed glazing 5/8” deep, full perimeter, using a thin blade putty knife.
2. Remove Filler Pieces

- Fasten a #6 drywall screw into end of side Filler Piece 1/2" deep.
- Pull inward on screw using a pliers to remove Filler Piece.
- Record original location on back side of Filler Piece.
- Repeat for opposite side Filler Piece.
- Repeat for head and sill Filler Pieces.
- Pull remaining nails through back side of Filler Piece using a pliers.

3. Remove Interior Glass Stops and Glass

⚠️ WARNING
Support Glass Panel at all times once removal of Interior Glass Stops begins. Glass Panel may fall inward resulting in personal injury, product, and/or property damage.

⚠️ WARNING
Use extreme care when working around window opening. Never leave a window opening unattended, especially when children are present. Falling from window opening may result in severe personal injury or death.

- Insert a thin blade putty knife between side Interior Glass Stop and glass. Pry Glass Stop away from glass until released from Snap Fasteners.
- Record original location on back side of Interior Glass Stop.
- Repeat for opposite side Interior Glass Stop.
- Repeat for head and sill Interior Glass Stops.
- Carefully remove and dispose of broken glass.
4. Clear and Clean Window Opening

- Mark location of sill **Glass Spacers** for reapplication.
- Remove **Glass Spacers** and old silicone from glazing lip on perimeter of frame.
- Clean glazing lip using mineral spirits and air dry.

5. Apply Silicone Bed Glazing and Glass Spacers

- Apply a 1/4" bead of **Silicone Bed Glazing** to glazing lip, full perimeter on frame.
- Apply a small amount of **Silicone Bed Glazing** on bottom of each sill **Glass Spacer**.
- Position sill **Glass Spacers** on locations marked in Step 4.
6. Apply Glass

**WARNING**

Weight of glass will vary. Use a reasonable number of people with sufficient strength to lift, carry, and install glass. Always use appropriate lifting techniques.

**CAUTION**

- Use caution when handling glass, protect glass edges, and **DO NOT** roll glass on edges or corners to avoid breakage or damage.
- Glass logo must be located in the bottom left corner of unit, legible from the interior. Glass logo is critical for glass warranty information and Low-E coating orientation.
- For high altitude glass, make sure breather tube (located at the top of the glass) is not plugged or pinched during procedure.

- Remove glass from crating, clean glass with mineral spirits, and air dry.
- Lift glass into opening, setting bottom edge of glass on **Sill Glass Spacers**. Push top portion of glass into **Silicone Bed Glazing**.
- Center glass horizontally in opening using a **nylon** putty knife.

7. Reapply Interior Glass Stops

- Reapply head and sill **Interior Glass Stops** (as labeled) by pressing onto **Snap Fasteners**.
- Repeat for side **Interior Glass Stops**.
5. Reapply Filler Pieces

- Reapply head and sill *Filler Pieces* (as labeled) and fasten using 1-1/4” finish nails.
- Repeat for side *Filler Pieces*.

6. Apply Fillet Bead

**CAUTION**

**DO NOT** use a metal knife and/or metal objects against glass surface to avoid scratching or chipping.

**NOTICE**

Wait until silicone sealant cures before removing. Use a nylon putty knife along with window cleaner to avoid product damage.

- Clean glazing lip and glass where fillet bead will be applied using a clean rag and mineral spirits. Allow minerals spirits to air dry.
- Apply a 3/16” fillet bead of color matching silicone sealant, full perimeter, between glazing lip and glass from the exterior.