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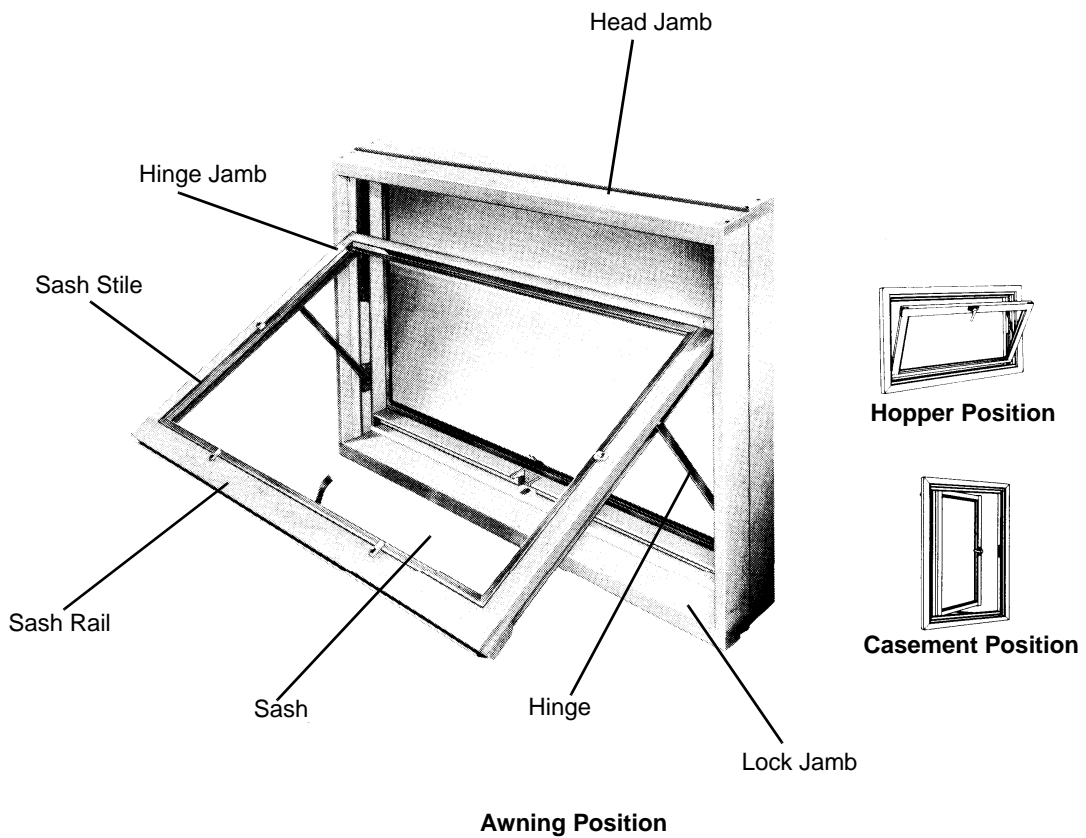
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**Unit Parts**

**Note:**

When Flexivent unit is installed in the inswing (hopper) position, priming will appear on interior of frame and sash. Limited replacement parts are available. Construction is all wood.



**Manufactured 1952 to 1979**

**Flexivent Window Unit Parts**

*Unit viewed from exterior.*

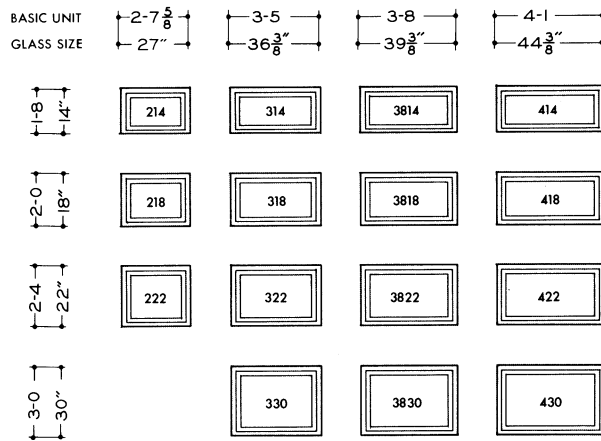
Unit Sizes

Unit Sizes

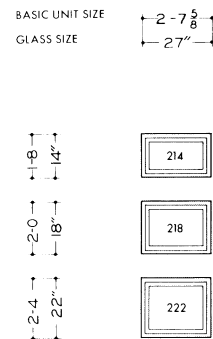
Note:

Unit Dim. refers to overall outside-to-outside frame. Rgh. Opg. refers to rough stud opening. Glass size refers to unobstructed (visible) glass dimensions.

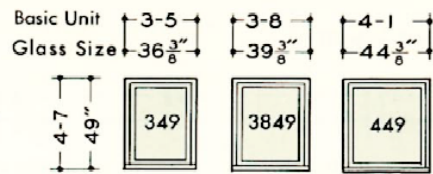
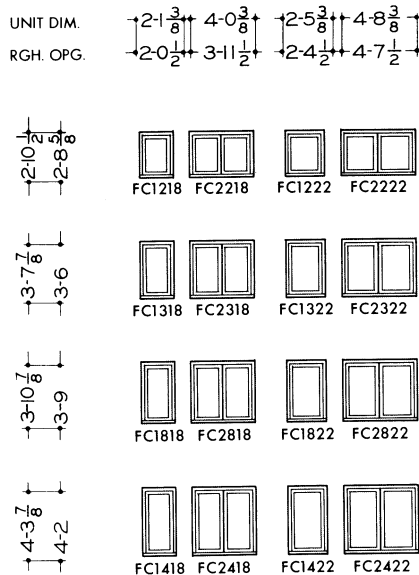
Awning Position



Basement Position



Casement Position



Flexivent Window Unit Sizes

Unit viewed from exterior.

## Sash

### Sash Size Table

#### Sash Size Table - Standard Window / Single Pane Glass

**Note:**

Sash size table provided for identification purposes only. Flexivent replacement sash are not available.

#### Sash Size Table - Standard Window / Dual Pane Insulating Glass

**Note:**

Overall Sash is measured outside edge to outside edge of frame.

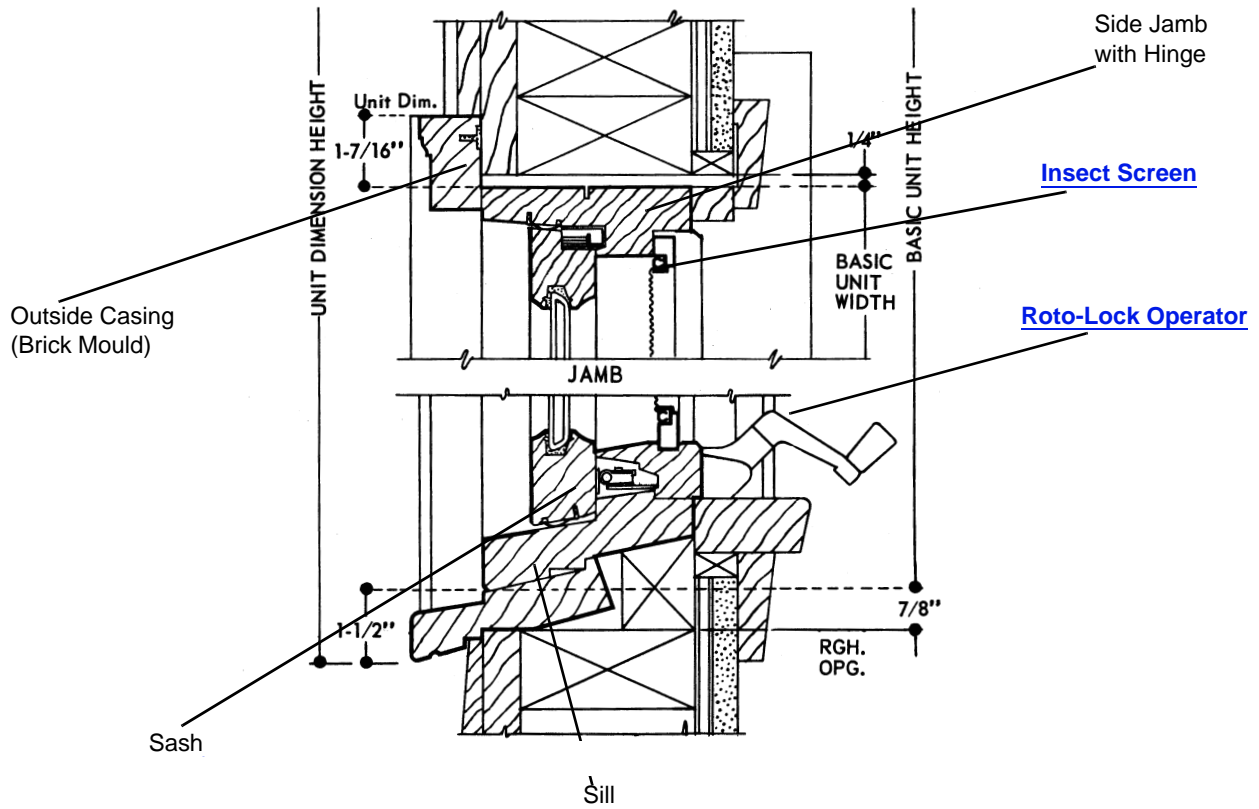
Unobstructed Glass is dimension from outside edge to outside edge of visible glass only.

Actual Glass is dimension of outside edge to outside edge of glass, including glass that is not visible.

Unit No.	Overall Sash (w x h)	Unobstructed Glass (w x h)	Actual Glass (w x h)
210	30 1/4 x 13 3/8	26 1/2 x 9 1/2	27 1/4 x 10 1/4
214	30 1/4 x 17 3/8	26 1/2 x 13 1/2	27 1/4 x 14 1/4
218	30 1/4 x 21 3/8	26 1/2 x 17 1/2	27 1/4 x 18 1/4
222	30 1/4 x 25 3/8	26 1/2 x 21 1/2	27 1/4 x 22 1/4
230	30 1/4 x 33 3/8	26 1/2 x 29 1/2	27 1/4 x 30 1/4
314	39 5/8 x 17 3/8	35 3/4 x 13 1/2	36 5/8 x 14 1/4
318	39 5/8 x 21 3/8	35 3/4 x 17 1/2	36 5/8 x 18 1/4
322	39 5/8 x 25 3/8	35 3/4 x 21 1/2	36 5/8 x 22 1/4
330	39 5/8 x 33 3/8	35 3/4 x 29 1/2	36 5/8 x 30 1/4
349	39 5/8 x 52 3/8	35 3/4 x 48 1/2	36 5/8 x 49 1/4
3810	42 5/8 x 13 3/8	39 1/8 x 9 3/4	39 5/8 x 10 1/4
3814	42 5/8 x 17 3/8	39 1/8 x 13	39 5/8 x 14 1/4
3818	42 5/8 x 21 3/8	39 1/8 x 17	39 5/8 x 18 1/4
3822	42 5/8 x 25 3/8	38 7/8 x 21 1/2	39 5/8 x 22 1/4
3830	42 5/8 x 33 3/8	38 7/8 x 29 1/2	39 5/8 x 30 1/4
3849	42 5/8 x 52 3/8	38 7/8 x 48 1/2	39 5/8 x 49 1/4
414	47 5/8 x 17 3/8	43 3/4 x 13 1/2	44 5/8 x 14 1/4
418	47 5/8 x 21 3/8	43 3/4 x 17 1/2	44 5/8 x 18 1/4
422	47 5/8 x 25 3/8	43 3/4 x 21 1/2	44 5/8 x 22 1/4
430	47 5/8 x 33 3/8	43 3/4 x 29 1/2	44 5/8 x 30 1/4
449	47 5/8 x 52 3/8	43 3/4 x 48 1/2	44 5/8 x 49 1/4

# Sash

## Sash Assembly



Flexivent Window Sash and Frame Assembly


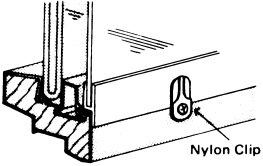
# Flexivent Windows (1952 to 1979)

Standard Windows

## Sash

<b>Weatherstrip</b>		
<b>Weatherstrip - Side Jamb</b>		
	<b>Unit No.</b>	<b>Order No.</b>
	10	0355208
	14	0355212
	18	0355216
	22	0355220
	30/40	0355222
	49	0355224
<b>Weatherstrip - Hinge Jamb</b>		
	<b>Unit No.</b>	<b>Order No.</b>
	2	0354608
	3	N/A
	38	0354616
	4	0354620
<b>Weatherstrip - Lock Rail</b>		
	<b>Unit No.</b>	<b>Order No.</b>
	2	0354008
	3	0354012
	38	0354016
	4	0354020

## Removable Glazing Panel Parts

Removable Glazing Panel Parts		
Buttons and Screws - Removable Glazing Panel		
<p><b>REPLACEMENT GLAZING PANEL RETAINER CLIP</b></p>  <p>Truss Hd. Screw, Nylon Clip</p>  <p>Nylon Clip</p>	<p><b>Note:</b> Clips (8), screws (8).</p>	<p><b>Order No.</b> 0338408</p>



## Insect Screens

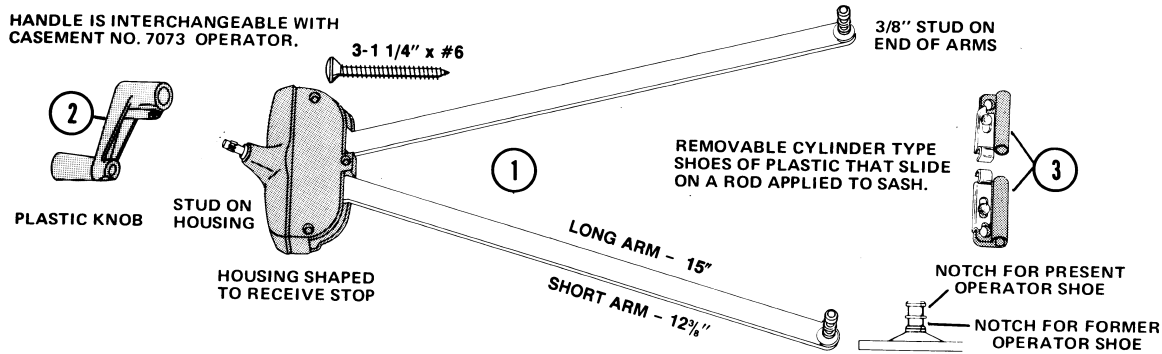
Insect Screens - Type U							
<b>Note:</b> Type U insect screens are used with Roto-Lock (see <a href="#">page 10</a> ) and Lever Roto-Lock operator (see <a href="#">page 11</a> ) style units. Screens wider than 41 <sup>7</sup> / <sub>8</sub> use two wing blades.							
Insect Screen - Type U							
Unit No.	Dimensions (w x h)	Wing Blades	Stone	Unit No.	Dimensions (w x h)	Wing Blades	Stone
<b>210</b>	29 <sup>1</sup> / <sub>2</sub> × 12 <sup>1</sup> / <sub>16</sub>	1	8071101	<b>3814</b>	41 <sup>7</sup> / <sub>8</sub> × 16 <sup>1</sup> / <sub>16</sub>	1	8071105
<b>214</b>	29 <sup>1</sup> / <sub>2</sub> × 16 <sup>1</sup> / <sub>16</sub>		0325712	<b>3818</b>	41 <sup>7</sup> / <sub>8</sub> × 20 <sup>1</sup> / <sub>16</sub>		8071106
<b>218</b>	29 <sup>1</sup> / <sub>2</sub> × 20 <sup>1</sup> / <sub>16</sub>		0325716	<b>3822</b>	41 <sup>7</sup> / <sub>8</sub> × 24 <sup>1</sup> / <sub>16</sub>		8071107
<b>222</b>	29 <sup>1</sup> / <sub>2</sub> × 24 <sup>1</sup> / <sub>16</sub>		0325720	<b>3830</b>	41 <sup>7</sup> / <sub>8</sub> × 32 <sup>1</sup> / <sub>16</sub>		8071108
<b>230</b>	29 <sup>7</sup> / <sub>8</sub> × 32 <sup>1</sup> / <sub>16</sub>		8071102	<b>414</b>	46 <sup>7</sup> / <sub>8</sub> × 16 <sup>1</sup> / <sub>16</sub>	2	0325760
<b>314</b>	38 <sup>7</sup> / <sub>8</sub> × 16 <sup>1</sup> / <sub>16</sub>		0325724	<b>418</b>	46 <sup>7</sup> / <sub>8</sub> × 20 <sup>1</sup> / <sub>16</sub>		0325764
<b>318</b>	38 <sup>7</sup> / <sub>8</sub> × 20 <sup>1</sup> / <sub>16</sub>		0325728	<b>422</b>	46 <sup>7</sup> / <sub>8</sub> × 24 <sup>1</sup> / <sub>16</sub>		0325768
<b>322</b>	38 <sup>7</sup> / <sub>8</sub> × 24 <sup>1</sup> / <sub>16</sub>		0325732	<b>430</b>	46 <sup>7</sup> / <sub>8</sub> × 32 <sup>1</sup> / <sub>16</sub>		8077109
<b>330</b>	38 <sup>7</sup> / <sub>8</sub> × 32 <sup>1</sup> / <sub>16</sub>		8071103				
<b>3810</b>	41 <sup>7</sup> / <sub>8</sub> × 12 <sup>1</sup> / <sub>16</sub>		8071104				

**Hardware**

**Operator - Amerock / Roto-Lock (1959 - 1981)**

**Note:**

The short arm handle is standard. The long arm handle is used if a special stool has been applied to the sill and additional clearance is needed for the handle.



Manufactured June 1959 to October 1981

**Amerock Roto-Lock Hardware**

**Operator Set - Amerock / Roto-Lock (June 1959 to October 1981)**

**Note:**

Operator set includes operator, handle, sash rod, and sash brackets (sash rod not pictured). 2 and 3 widths use short arm, 38 and 4 widths use long arm. Sizes shown in size grid, see [page 4](#).

Description	Bronze
Short Arm	0333808
Long Arm	0333908

**Handle - Amerock / Roto-Lock (June 1959 to October 1981) Ref. No. 2**

**Note:**

Long arm handle is used if a special stool has been applied to the sill and extra clearance is needed for the handle.

Description	Finish	Order No.
Short Shank	Bronze	0536011
	Silver Satin	1361008
Long Shank	Bronze	0532308

**Rod - Amerock / Roto-Lock (June 1959 to October 1981)**

**Note:**

To replace, order complete operator set which includes rod.

Length	Order No.
13 1/2	N/A
18 1/2	N/A

**Bracket - Amerock / Roto-Lock / Center Rod (June 1959 to October 1981)**

**Note:**

Not shown in picture on [page 10](#). Holds sash rods in place at middle of sash.

Order No.
0334205

**Shoe - Amerock / Roto-Lock (Pair) (June 1959 to October 1981) Ref. No. 3**

Bronze
0338908

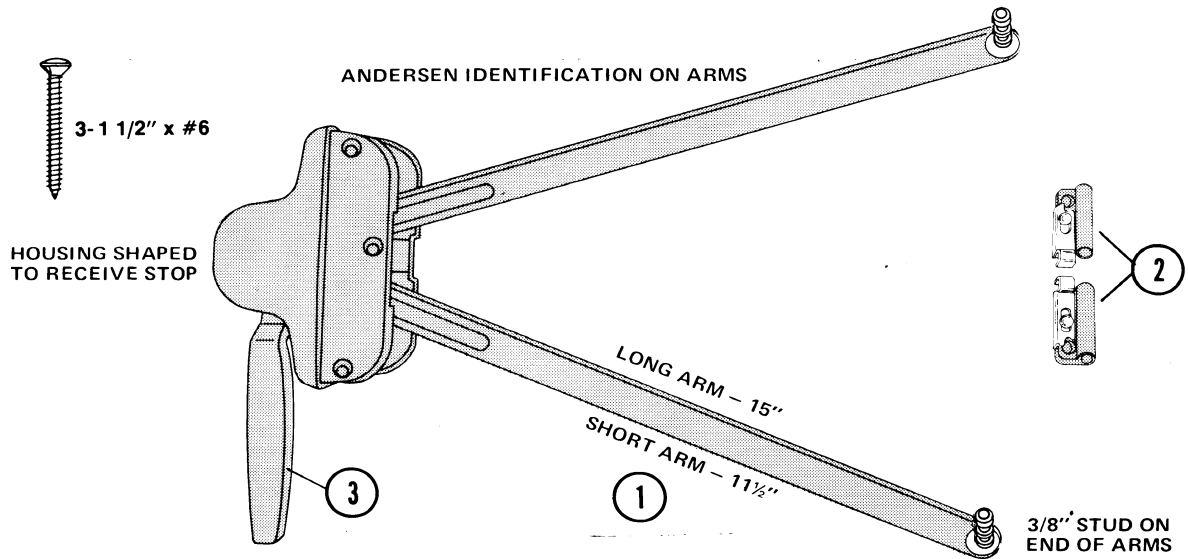
**Operator - Amerock / Lever Roto-Lock (1968 - 1972)**

**Note:**

No longer available. Use Amerock Roto-Lock Hardware (1959 to 1981) for replacement.

[See Illustration, page 10](#)

Specify long arm (15") or short arm (11").



Manufactured 1968 to 1972

Amerock Roto-Lock Hardware

**Operator - Amerock / Roto-Lock (1955 - 1959)**

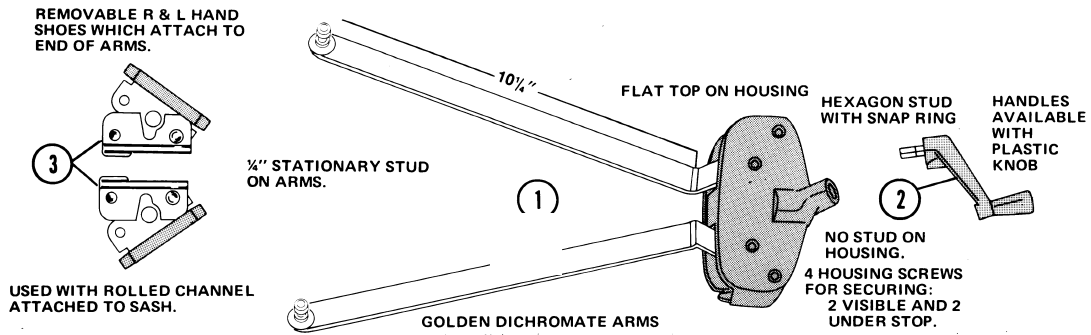
**Note:**

This hardware is no longer available. Use Amerock hardware June 1959 to October 1981 for replacement.

[See Illustration, page 10](#)

## Hardware

### Operator - Amerock / Roto-Lock (1955 - 1959)



Manufactured July 1955 to June 1959

Amerock Hardware

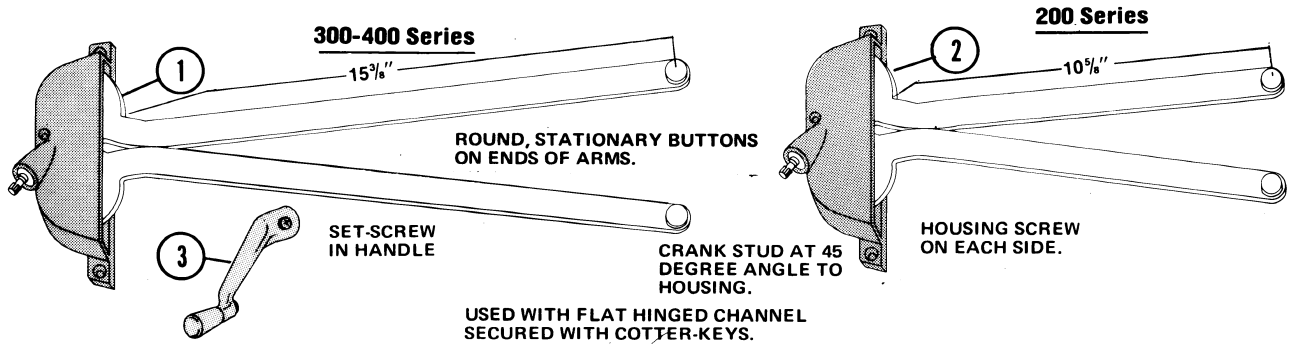
**Operator - Standard Thomson / Roto-Lock (1954 - 1955)**

**Note:**

This operator is no longer available. Use Amerock hardware June 1959 to October 1981 for replacement.

[See Illustration, page 10](#)

When replacing Standard Thomson operator with Amerock hardware attaching hardware is required. Sill stop may need to be modified.

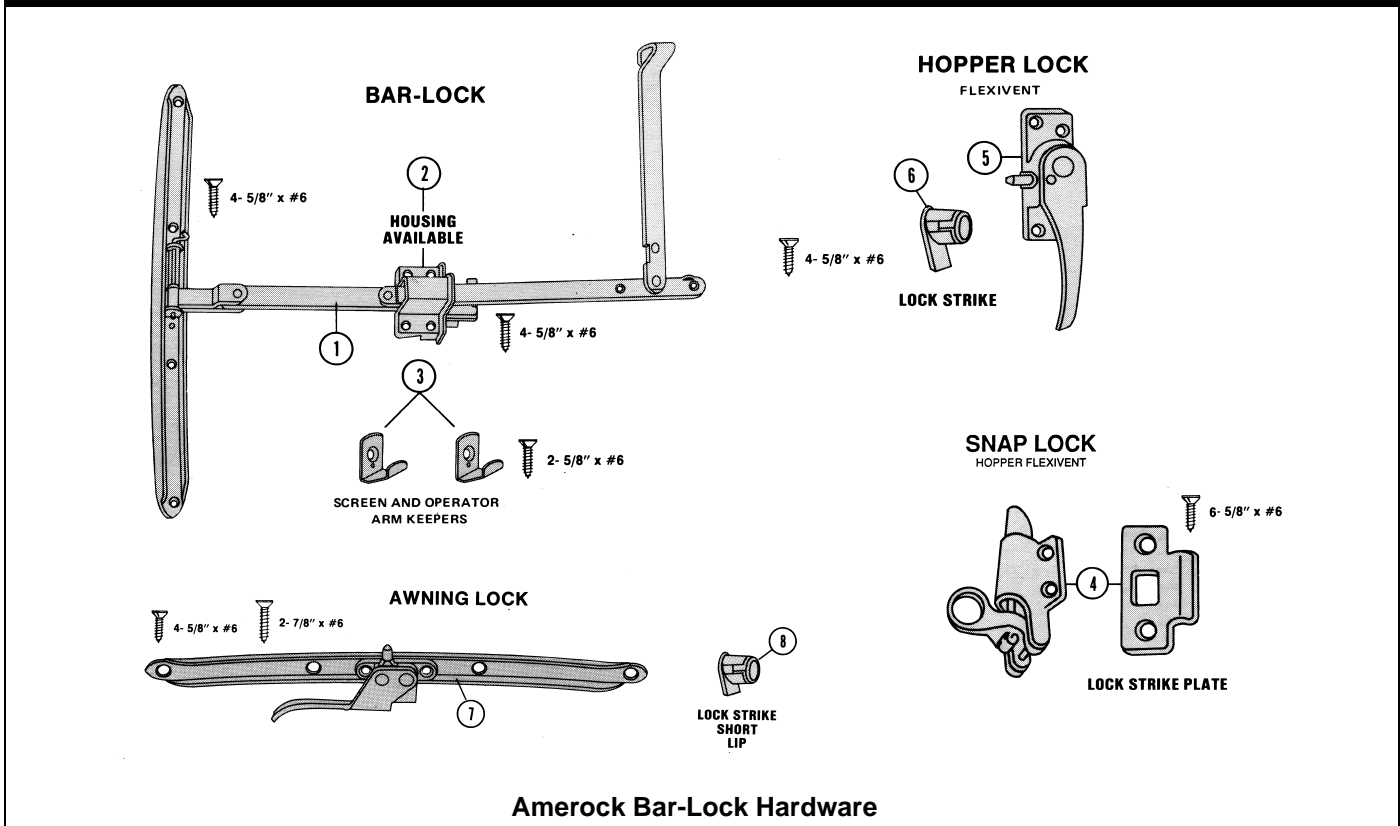


Manufactured March 1954 to July 1955

**Roto-Lock Standard Thomson Operator**

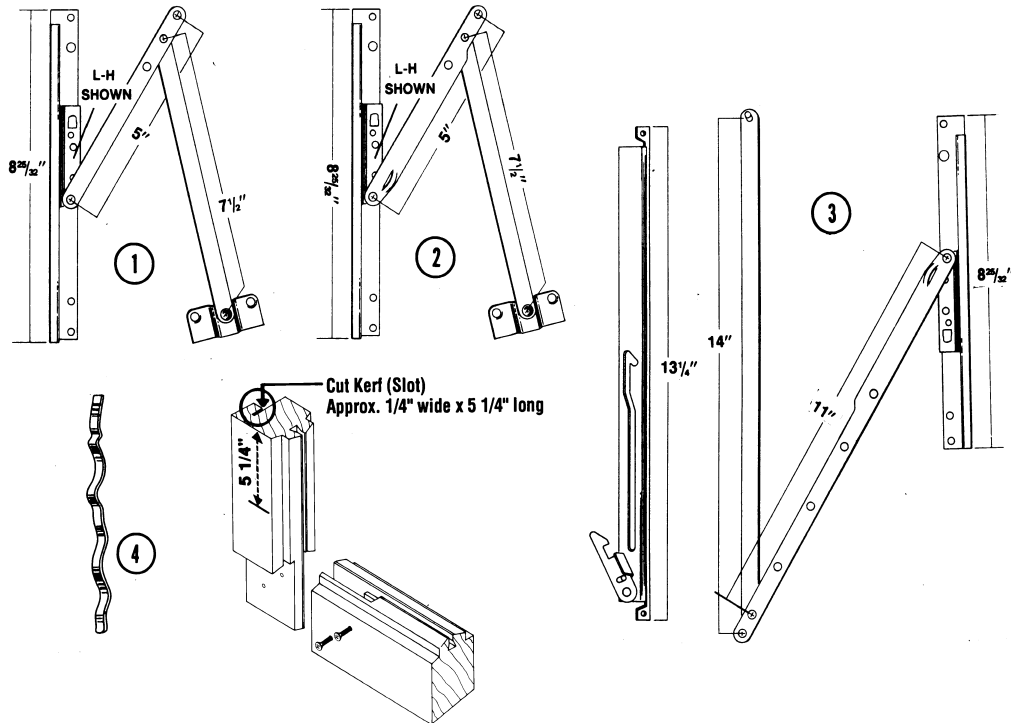
Hardware

**Operator - Bar-Lock / Hopper Lock / Snap Lock / Awning Lock (1954 - 1979)**



<b>Operator - Amerock / Bar-Lock / No. 7062</b> Ref. No. 1 and 2		<b>Bronze</b>
	<b>Note:</b> Includes housing, clips, and screws.	0336206
<b>Insect Screen and Operator Arm Keepers - Amerock / Bar-Lock</b> Ref. No. 3		<b>Order No.</b>
		N/A
<b>Hopper Sash Lock with Screws</b> Ref. No. 5		<b>Bronze</b>
		N/A
<b>Hopper Lock Strike - Amerock / Bar-Lock / Long Lip</b> Ref. No. 6		<b>Order No.</b>
		N/A
<b>Awning Lock - Amerock / Bar-Lock</b> Ref. No. 7		<b>Bronze</b>
		N/A
<b>Snap Lock - Amerock / Bar-Lock</b> Ref. No. 4		<b>Order No.</b>
		N/A

### Hinge Hardware (1952 to 1979)



Manufactured 1952 to 1979

Flexivent Hinge Hardware

### Adjuster Arm Set with Screws (1954 to 1979) Ref. No. 2

<b>Note:</b> No longer available as of 1/1/09.	<b>Adjuster No.</b>	<b>Glass Height</b>	<b>Length of Lower Leg (Rivet to Rivet)</b>	<b>Order No.</b>
	10A	10	3	N/A
	14B	14 and 16	7 1/2	
	18C	18 and 20	9 1/2	
	22D	22 and 24	11 1/2	
30E	30	13		

### Hinge Set with Screws - Egress (1954 to 1979) Ref. No. 3

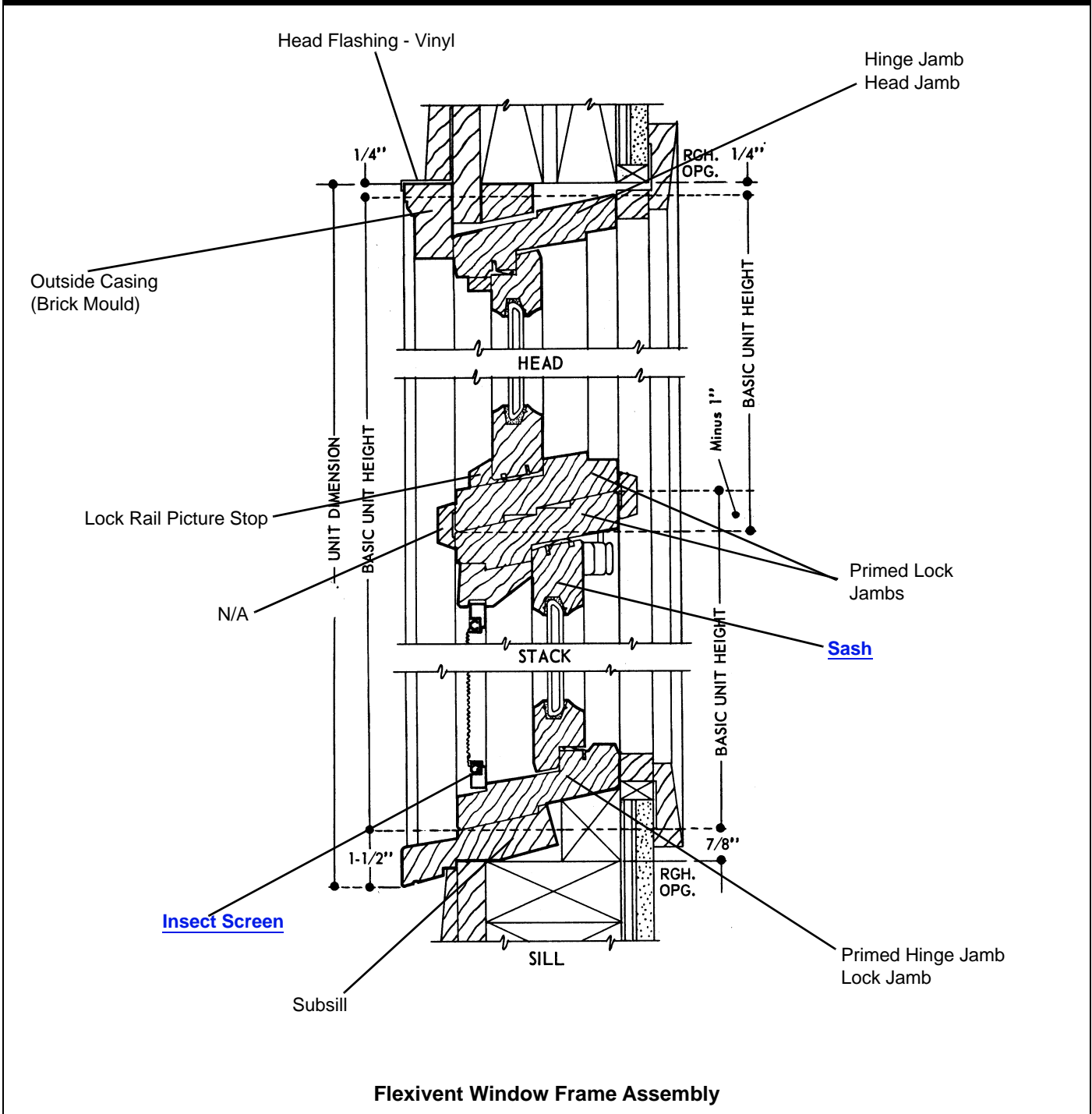
	<b>Order No.</b>
	N/A

### Adjuster Arm Friction Spring (1954 to 1979) Ref. No. 4

	<b>Order No.</b>
	N/A

Frames

Frame Assembly





# Flexivent Windows (1952 to 1979)

Standard Windows

## Frames

<b>Stops</b>		
<b>Stop - Standard Window / Awning Lock</b>		
<b>Note:</b> No longer available as of 1/1/09.	<b>Unit No.</b>	<b>Order No.</b>
	A2	N/A
	A3	
	A38	
A4		
<b>Stop - Standard Window / Roto / Lever Lock</b>		
	<b>Unit No.</b>	<b>Order No.</b>
	R2	N/A
	R3	
	R38	
R4		
<b>Stop - Picture Window / Lock / Rail</b>		
<b>Note:</b> No longer available as of 1/1/09.	<b>Unit No.</b>	<b>Order No.</b>
	3	N/A
4		
<b>Stop - Picture Window / Sash</b>		
<b>Note:</b> No longer available as of 1/1/09.	<b>Unit No.</b>	<b>Order No.</b>
	49	N/A

**Notes**

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