Interior Extension Jamb Application Guide

for 400 Series Frenchwood® and 200 Series Narroline® & Perma-Shield® Gliding Patio Doors

Please read this guide completely before starting. For questions about this and other Andersen® products, call 1-888-888-7020. For the most current version of this guide visit www.andersenwindows.com. Consult your local building code official for applicable building codes and regulations. Thank you for choosing Andersen® products.

Please leave this information with homeowner.

Parts Included
(1) Instruction Guide
(1) Head Extension Jamb
(2) Side Extension Jambs

Supplies Needed
· 1-1/4" Drywall Screws

Tools Needed
· Safety Glasses
· Power Drill
· 1/8" Drill Bit
· Tape Measure
· Pencil
· Wood Saw
· Putty Knife

Head Extension Jamb

Side Extension Jambs

Read and follow these warnings during installation.

⚠️ WARNING
Use a reasonable number of people with sufficient strength when moving and installing units. Always use safe lifting techniques. Failure to do so may result in injury and/or product damage.

⚠️ WARNING
Follow manufacturer’s instructions for safe operation of hand/power tools. Always wear safety glasses. Failure to do so may result in injury and/or product damage.

⚠️ WARNING
Use caution when working at elevated heights and around unit openings. Follow manufacturer’s instructions for safe use of ladder and/or scaffolding. Failure to do so may result in injury or death.

*“Andersen” is a registered trademark of Andersen Corporation. All other marks where denoted are marks of Andersen Corporation. ©2006-2006 Andersen Corporation. All rights reserved.*
NOTICE

- Extension jambs can be finished before installation.
- Extension jambs can be applied before or after door is installed.

IMPORTANT

- Trim 3/4" from head extension jamb for PS511 units only.

CAUTION

Drill holes straight for proper screw location when installing extension jambs. Angled screws may cause product damage.

1. Interior

Drill 1/8" holes 2" from each end and every 12" in between on head and side extension jambs as shown.

2. Interior

Start screws in all drilled holes.

3. Interior

Open panel. Remove excess silicone from interior frame corners.
Center head extension jamb on head jamb. Keep inside jamb surfaces flush. Do Not overlap inside stop. Fasten extension jamb using 1-1/4" screws.

Position side extension jamb on stationary side jamb, flush with inside surface, and fasten using 1-1/4" screws. For Frenchwood Gliding Doors, do not flush with surface of trim piece.

Position side extension jamb on operating side jamb, flush with inside surfaces, and fasten using 1-1/4" fasteners. Keep fasteners straight to avoid operating jamb pocket.

Square extension jamb ends at corners. Drill 1/8" hole and fasten using 1-1/4" screws as shown. Installation is finished.
Finishing

**CAUTION**

- Finish interior wood surface immediately after installation. Exposing unfinished wood to high moisture conditions or excessive heat and/or humidity will cause product damage.

- Finish interior wood surface only. Applying finish to weatherstrip, silicone, vinyl, glass, or hardware will cause product damage.

- Read and follow finishing manufacturer’s instructions and warnings on each container of finish material.

Maintenance

- Sand and refinish stained or mildewed wood immediately to prevent further discoloration or damage.

For more finishing, cleaning and maintenance information visit [www.andersenwindows.com](http://www.andersenwindows.com).