Gliding Insect Screen Installation Guide
for Andersen® 400 Series Frenchwood® Hinged 3-Panel Patio Doors

INSTALLER: Please leave this guide with the building owner to file for future reference.

For ease of installation and continued enjoyment of your Andersen® product, please read and follow this Instruction Guide completely. You may direct any questions about this or other products to your local Andersen dealer, found in the Yellow Pages under “Windows”, or call Andersen WindowCare® service center at 1-888-888-7020 Monday through Friday, 7 a.m. to 7 p.m. Central Time and Saturday, 8 a.m. to 4 p.m. Central Time. Assembly and installation of Andersen products is the sole responsibility of the architect, building owner, contractor and/or consumer and Andersen has no responsibility in this regard. Thank you for choosing Andersen.

⚠️ WARNING
Use caution when working at elevated heights and around unit openings. Follow manufacturer’s instructions for safe use of ladder and/or scaffolding. Failure to do so may result in injury or death.

⚠️ WARNING
Follow manufacturer’s instructions for safe operation of hand/power tools. Always wear safety glasses. Failure to do so may result in injury and/or product damage.

⚠️ WARNING
Windows and doors can be heavy. Use safe lifting techniques and a reasonable number of people with enough strength to lift, carry and install window and door products to avoid injury and/or product damage.

Parts Included
(1) Instruction Guide
(1) Interior Pull
(1) Interior Pull Keeper
(1) Insect Screen Latch

Tools and Supplies Needed
• Safety Glasses
• Phillips Screwdriver
• Flat Blade Screwdriver
• 1/8” Drill Bit
• 1/4” Drill Bit
• Tape Measure

*Parts Needed from Insect Screen Hardware Package
(1) Insect Panel
(1) Exterior Pull
(1) Identification Plate
(2) #6 x 5/8” Flat Head Screws
(2) #6 x 1” Flat Head Screws
(1) #8 x 1-1/4” Round Head Screw

Component Identification
Exterior Pull*
#6 x 5/8”*
#6 x 1”*
#8 x 1-1/4”*
Identification Plate*
1. Install Insect Screen Panel

- Position Insect Screen Panel, from the exterior, so bug seal is to interior, wider bottom rail is to the sill, and narrower top rail is at the head.
- Insert top rail of Insect Screen Panel into Insect Screen Guide on the head jamb. Self-aligning top rollers should position themselves on screen track within the Insect Screen Guide head.
- Push Insect Screen Panel upwards, swing bottom of panel in, and position bottom rollers on screen track on the sill.

2. Install Interior and Exterior Pulls (Center Panel Operating or Outside Panel Operating)

- For Units with Center Panel Operating, Position Interior Pull Keeper on back side of Interior Pull. Align bottom holes in Interior Pull Keeper with Interior Pull.
- Apply Interior Pull Keeper/Interior Pull assembly to interior side of Insect Screen Panel on edge adjacent to door lock. Place Exterior Pull on exterior side, hold in place, and fasten using two #6 x 1" Flat head Screws provided. Do not overtighten.

- For Units with Outside Panel Operating, Install Interior and Exterior Pulls, through pre-drilled holes in panel corresponding with the frame side jamb. Secure Interior and Exterior Pulls with two #6 x 1" Flat Head Screws provided. Do not overtighten.
3. Apply Identification Plate
- Remove Insect Screen Panel from door frame.
- Fasten Identification Plate to the exterior side of Insect Screen Panel, opposite the pulls, using two #6 x 5/8" Flat Head Screws, provided. Do not overtighten.
- Replace Insect Screen Panel.

4. Check Insect Screen Operation
- Check Insect Screen Panel operation. Make sure rollers are properly seated on screen track and Insect Screen Panel is level.
- If bottom is not level or is dragging, insert a screwdriver into adjusting holes on Insect Screen Panel and turn screw to raise or lower.

5. Apply Insect Screen Latch (Outside Panel Operating Units Only)
- For Units with Outside Panel Opening,
  Measure 43" up from sill on side jamb.
- Center Insect Screen Latch on side jamb and pre-drill 1/8" hole.
- Secure Insect Screen Latch with #8 x 1-1/4" Round Head Screw.
6. Adjust Interior Pull Keeper if Necessary (Center Panel Operating Only)

- If Insect Screen Panel adjustment is necessary, adjust Interior Pull Keeper by removing screws and moving them into one of the other two screw positions.