

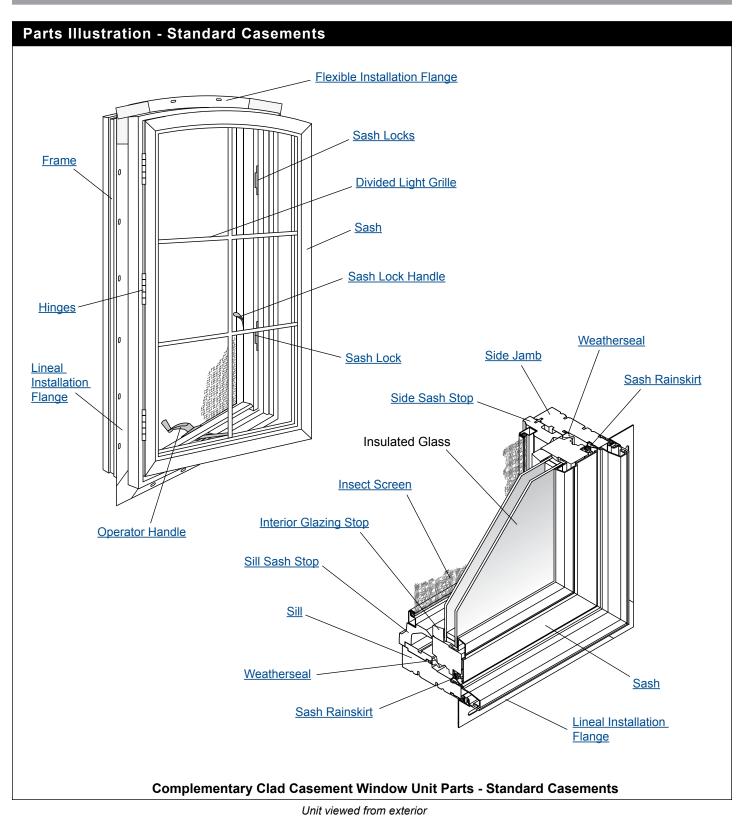
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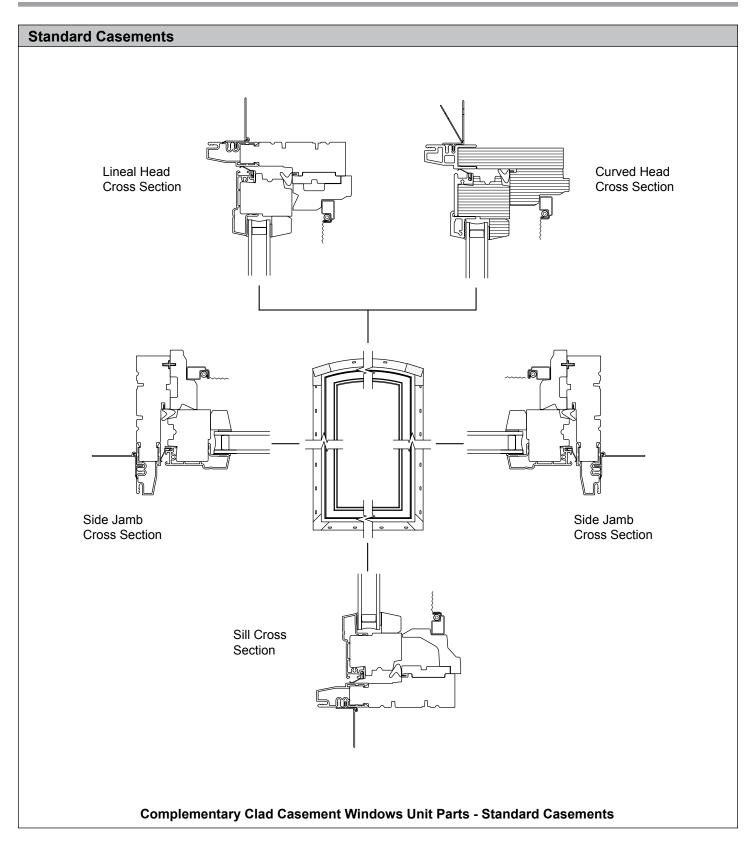


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Standard, European, and Fixed Casements

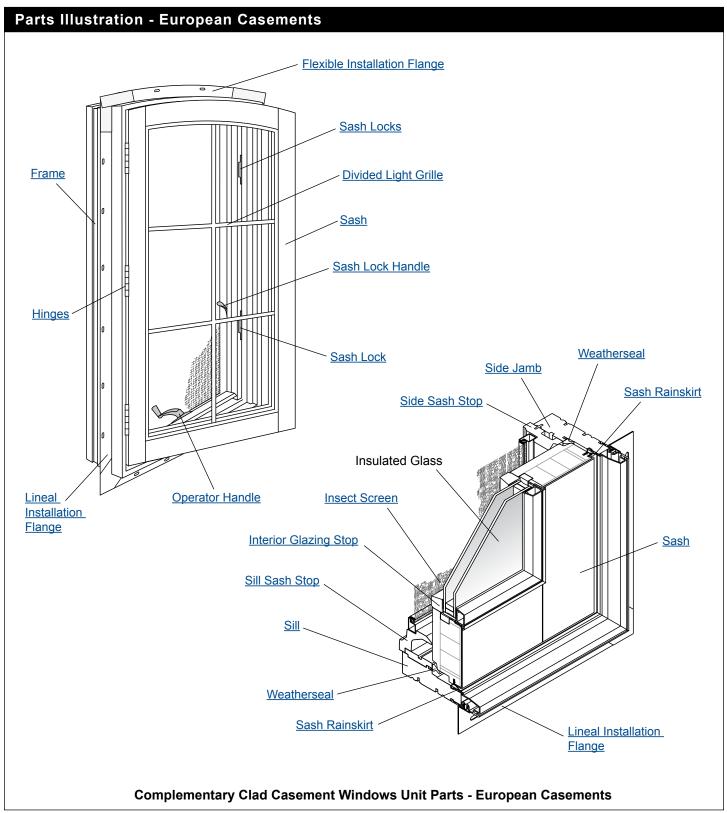






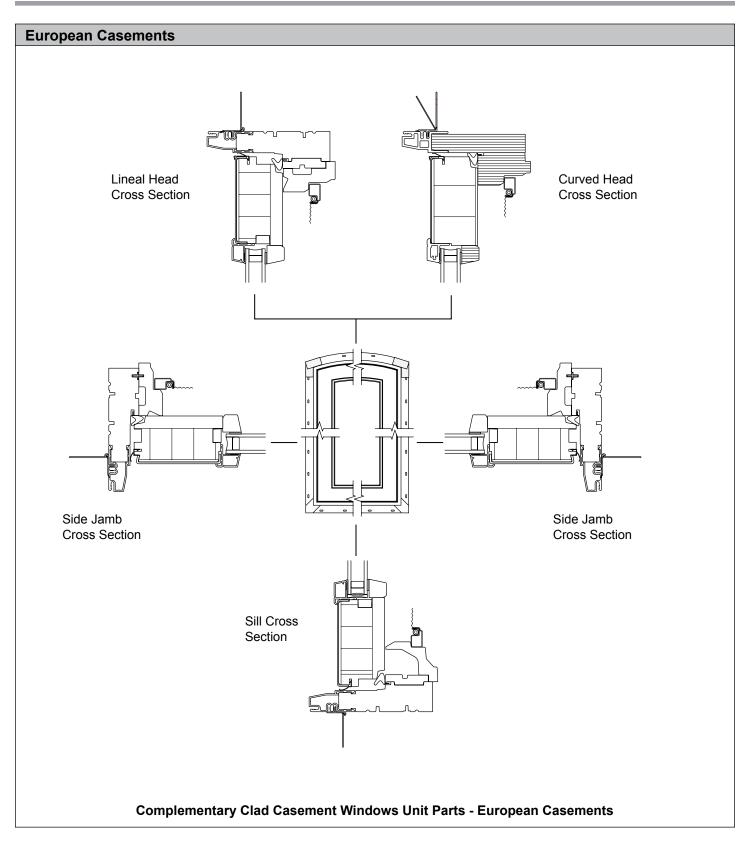
Standard, European, and Fixed Windows

Parts Illustration

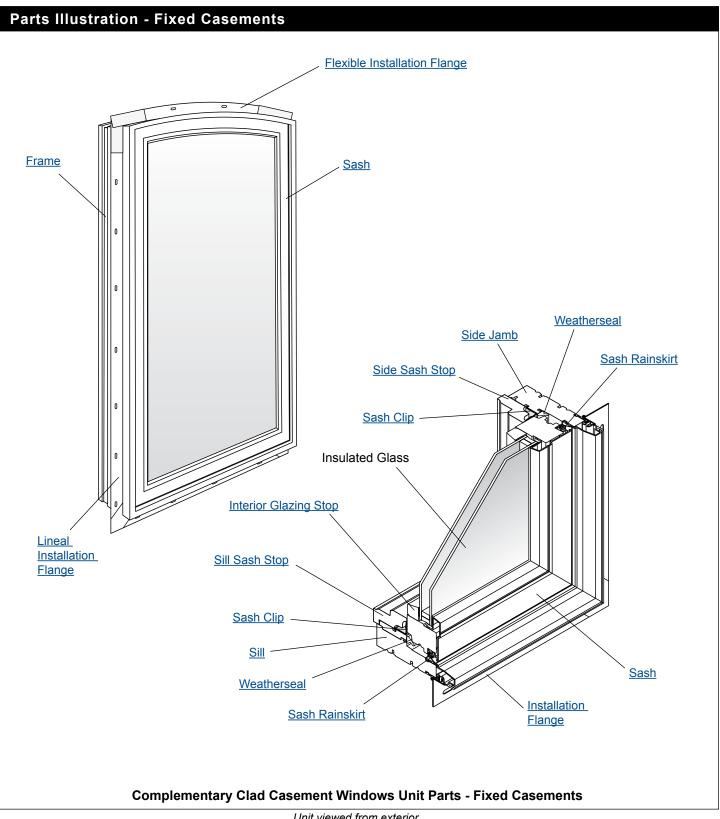


Unit viewed from exterior

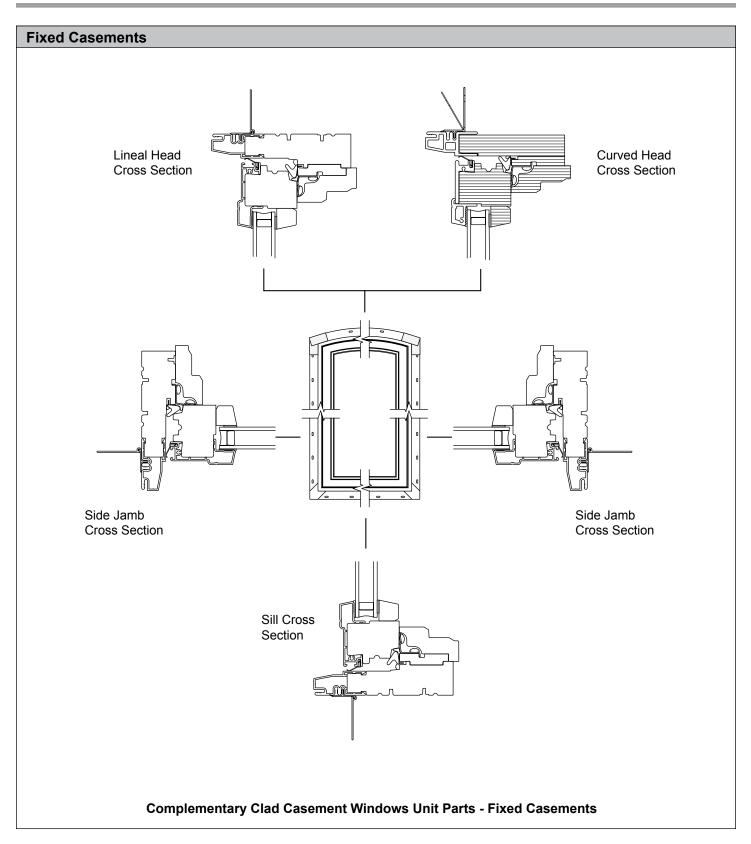




Standard, European, and Fixed Windows







Standard, European, and Fixed Windows

Unit Sizes

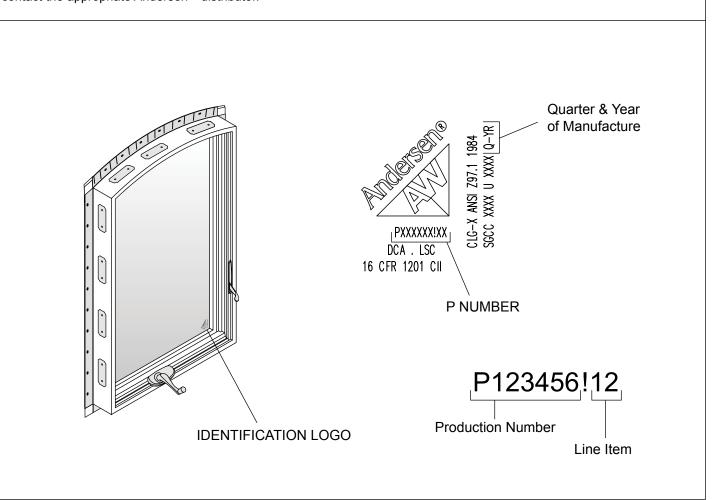
Product Labels

Andersen[®] Complementary clad casement windows have an identification logo etched on the bottom right corner of the glass as viewed from the interior.

This identification logo contains a "P Number". The "P Number" is located directly below the Andersen[®] logo.

"P Numbers" include both the Production Number and Line Item Number separated by an exclamation mark.

When ordering replacement parts, please provide the "P Number" and a brief description of the product and part required to ensure the replacement part(s) match the specifications of the original product. If unable to locate the "P Number" contact the appropriate Andersen[®] distributor.



Unit Sizes

Standard Sizes

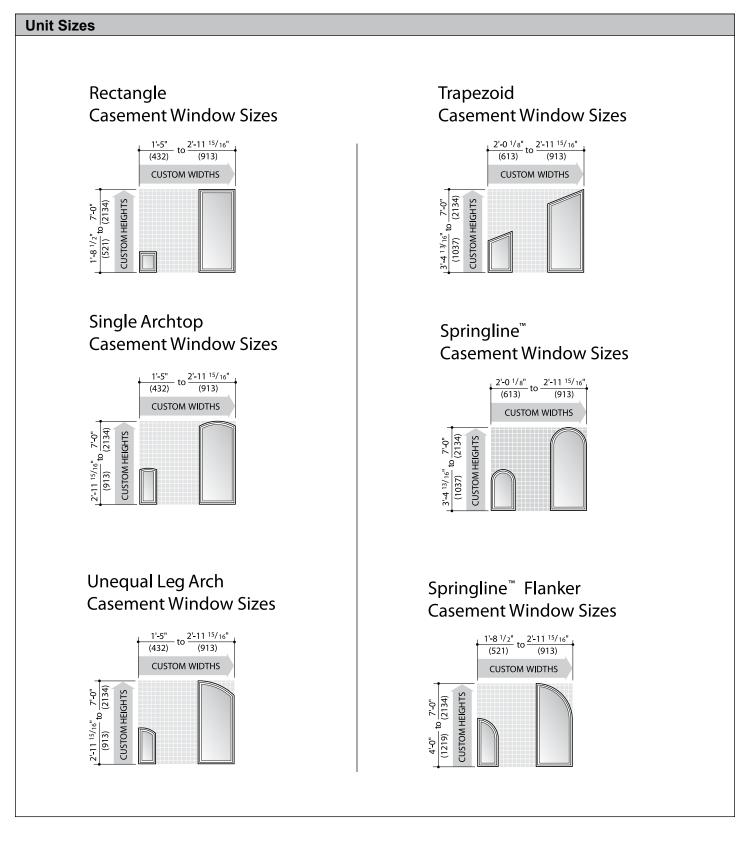
Standard sizes are available to complement Andersen® 400 Series and 200 Series products.

Custom Sizes

Custom sizes are available. Sizes must fall within size ranges shown on next pages. Not all sizes within size range can be operating. For operating units, height must be more than width.

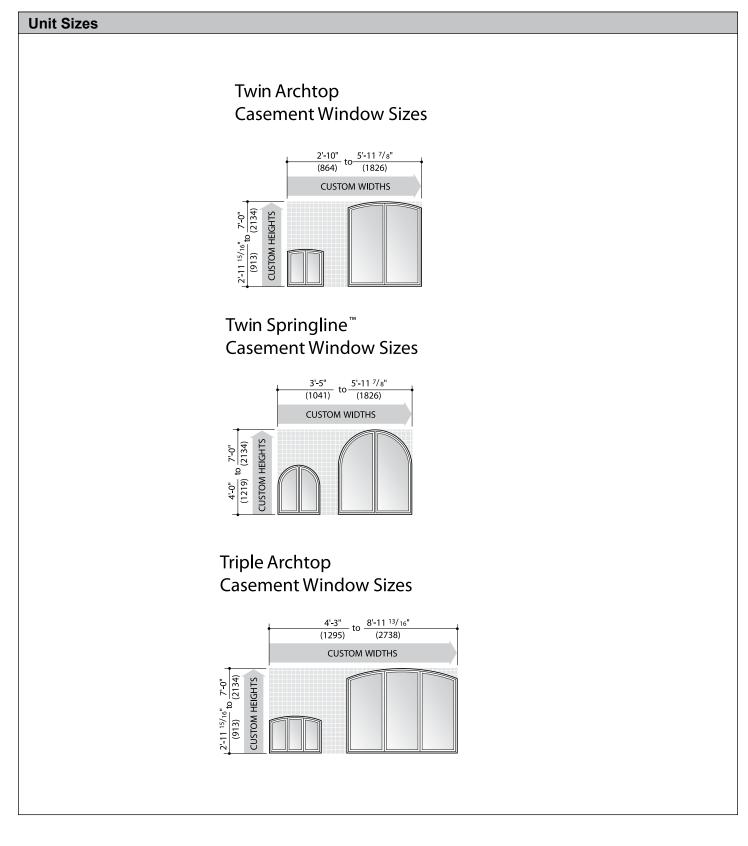


Unit Sizes

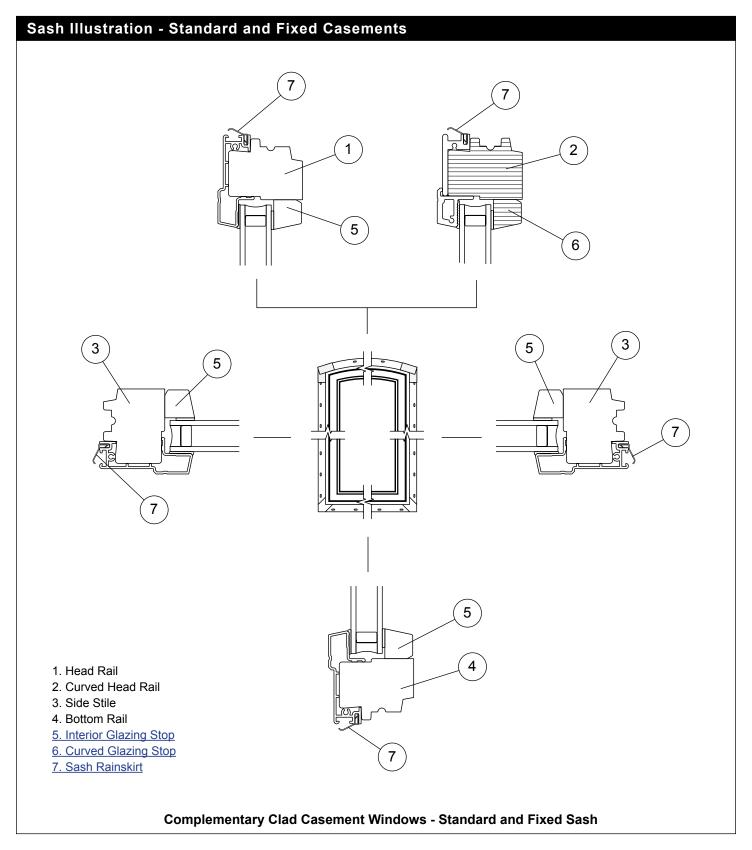


Standard, European, and Fixed Windows

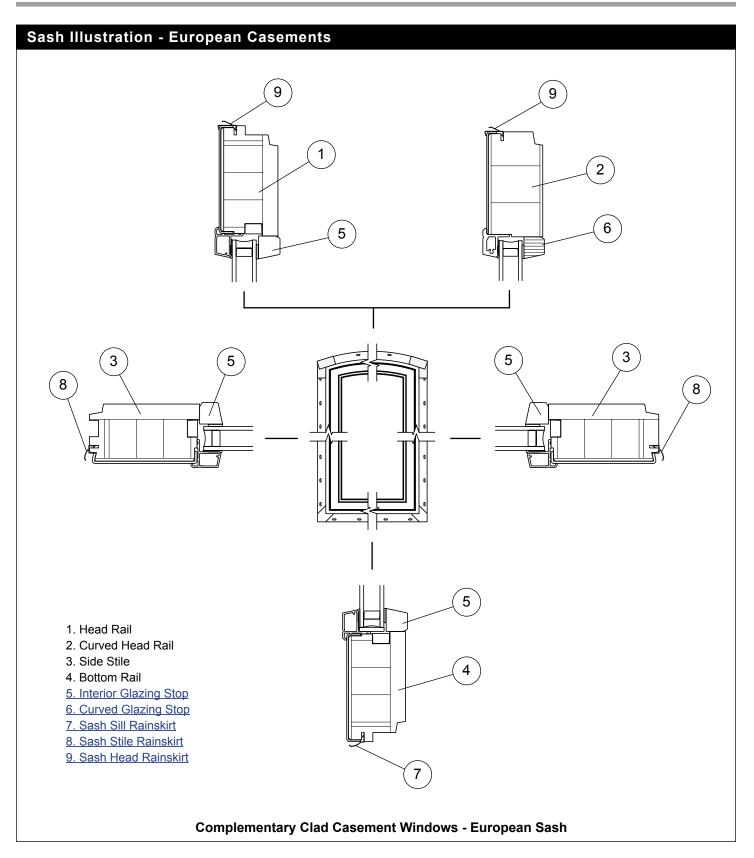
Unit Sizes





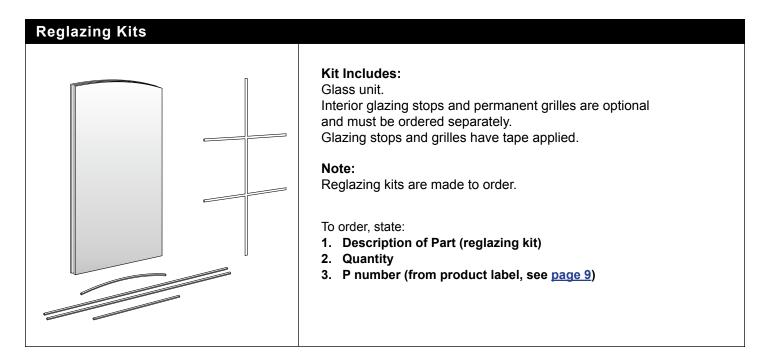


Standard, European, and Fixed Windows





Replacement Sash	
	Note: Replacement sash are made to order. To order, state: 1. Description of Part (replacement sash) 2. Quantity 3. P number (from product label, see page 9)



Standard, European, and Fixed Windows

Sash

Sash Parts

Note:

Interior glazing stops available in pine, oak, mahogany, maple, cherry, Douglas fir, alder, and prefinished white.

Interior Glazing Stop - 1/2" - Lineal	Ref. No. 5 <u>page 12</u> , & <u>13</u>		
	Note:	ACP Order No.	AW Order No.
	Used on decorative insulating art glass.	PF1008	

Interior Glazing Stop - 1/2" - Curved	Ref. No. 6 page <u>12</u> , & <u>13</u>		
	Note:	ACP Order No.	AW Order No.
	Used on decorative insulating art glass.	PF1016	

Interior Glazing Stop - 5/8" - Lineal &	& Curved Ref. No. 5 & 6 page 12, & <u>13</u>		
	Note:	ACP Order No.	AW Order No.
	Used on dual pane units.	PF1755	

Interior Glazing Stop - 1 ³ / ₁₆ " - Linea	al & Curved Ref. No. 5 & 6 page 12, & 13		
	Note:	ACP Order No.	AW Order No.
	Used on single pane units.	PF1011	

Snugger			
	Note:	ACP Order No.	AW Order No.
0	Used on both sash and frame on concealed hinge units only.	112971	



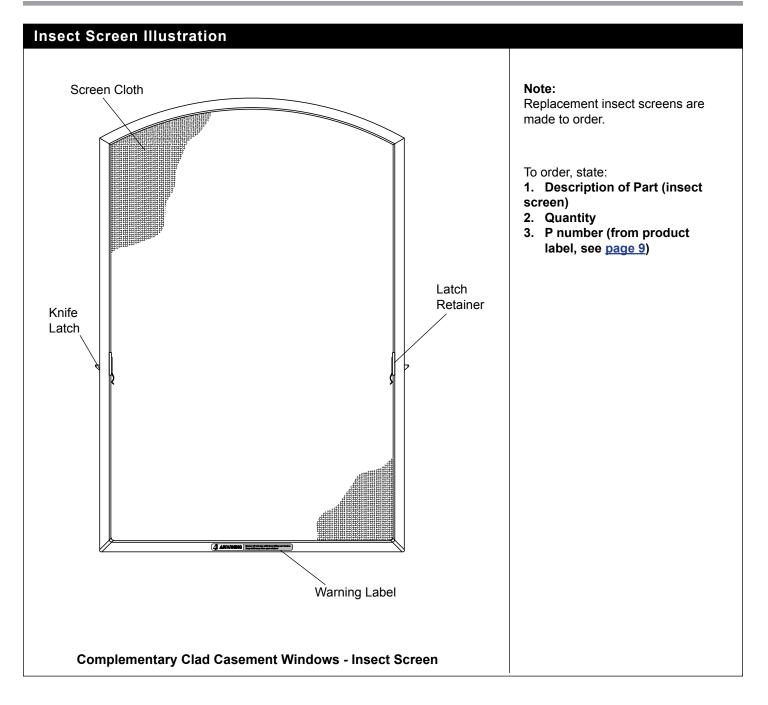
Sash Rainskirt - Standar	d, Fixed and European Ref. No. 7 page 12, & 13		
		ACP Order No.	AW Order No.
	Note: Used on all sides of standard and fixed sash and on bottom rail of European sash. Available in lengths up to 94".	PF1026	

Sash Rainskirt - European	Ref. No. 8 page 13		
		ACP Order No.	AW Order No.
	Note: Used on side stiles of European sash. Available in lengths up to 94".	PF1500	9050868

Sash Rainskirt - European	Ref. No. 9 page 13		
	Neder	ACP Order No.	AW Order No.
	Note: Used on head rail of European sash. Available in lengths up to 94".	PF1678	9050879

Standard, European, and Fixed Windows

Insect Screens





Insect Screens

Warning Label - Insect Screen		
	ACP Order No.	AW Order No
	105092	
AWARNING Serven will not stop child from tailing out window. Ksep child sway from open window.		

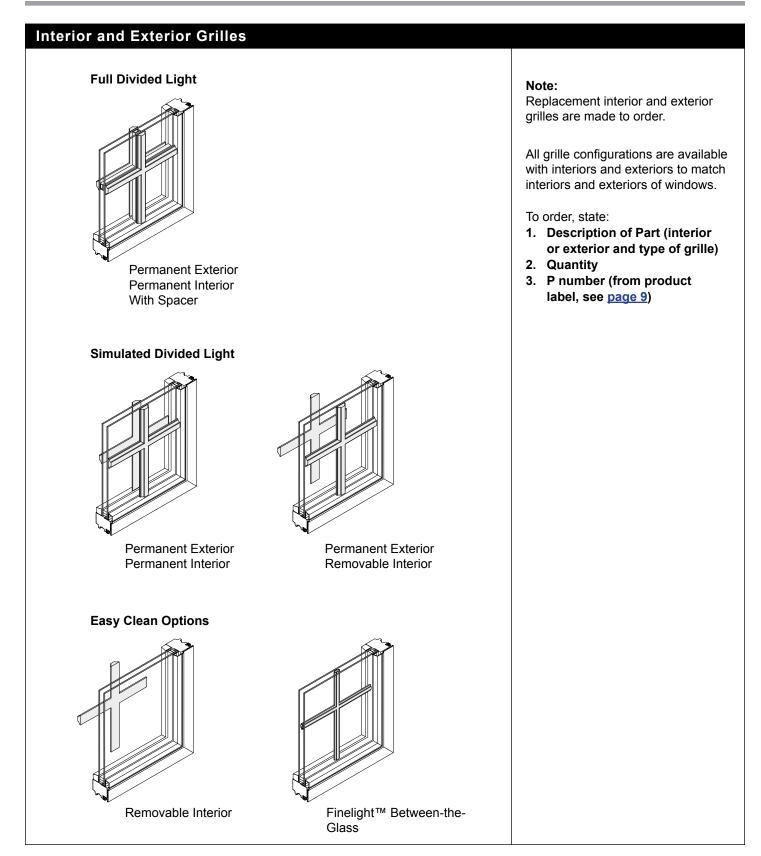
Knife Latch - Insect Scre	en			
		Orientation	ACP Order No.	AW Order No.
N		Left	104162	9050742
		Right	104163	9050743

Latch Retainer - Insect S	creen			
		Color	ACP Order No.	AW Order No.
		Stone	105094	9050751
		White	104164	9050744
		Terratone®	104165	9050745
		Sandtone	104166	9050746

Strike - Insect Screen			
	Color	ACP Order No.	AW Order No.
	Natural	105091	
	White	105090	

Standard, European, and Fixed Windows

Grilles



Grille Profiles - Wood

Grilles

Note: Standard grille and divided light bars are for interior use only. Available in pine, oak, mahogany, maple, cherry, Douglas fir, alder, and prefinished white. **Standard Grille Bars Chamfer Style Roman Ogee Style** Other ³/4" PF1717 PF1828 ⁷/8" PF1718 PF1829 **GBD178 1** ¹/₈" PF1719 PF1830 **Divided Light Bars Chamfer Style Roman Ogee Style** ³/4" ⁷/8" PF1888 PF1721 1 ¹/₈" PF1722 PF1889 1 ¹/₂" PF2050 PF1954 2¹/₄" PF1723 **Complementary Clad Casement Windows - Wood Grille Profiles**

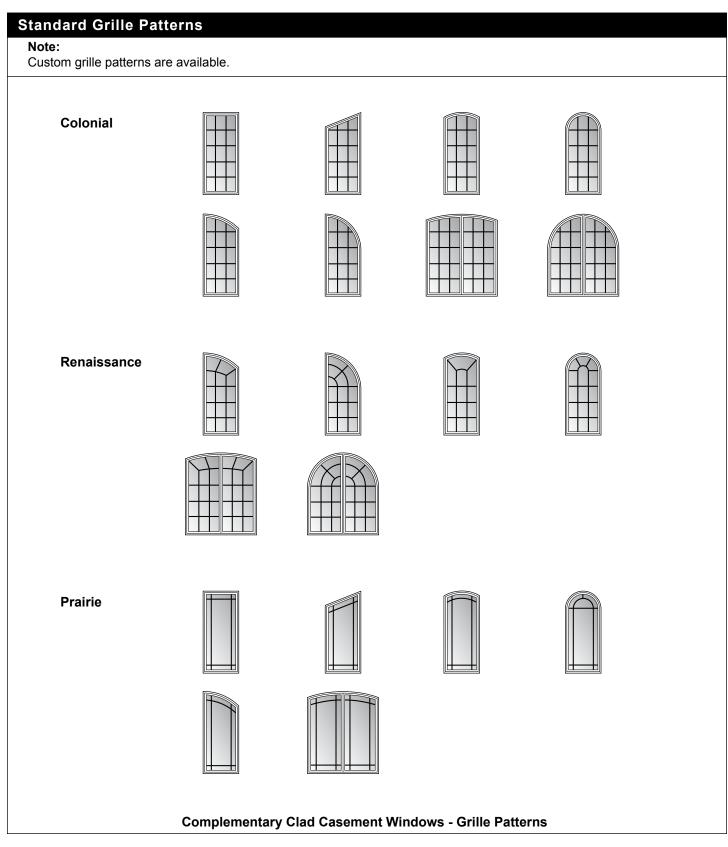
Standard, European, and Fixed Windows

Grilles

Grille Profiles - Aluminum Note: Aluminum divided light bars are for exterior use only. Available in 21 standard and any custom color. **Chamfer Style Divided Light Bars Roman Ogee Style** ³/4" 7/8" PF178 **1** ¹/₈" PF1782 1 ¹/₂" PF1953 2 ¹/₄" PF1783 **Complementary Clad Casement Windows - Aluminum Grille Profiles** Grille Profiles - Fibrex™ Note: Fibrex™ divided light bars are for interior and exterior use. Available in 21 standard and any custom color. **Divided Light Bars Chamfer Style** 3/4" PF1623 7/8" PF1624 **1**¹/₈" PF1625 2 ¹/₄" PF1626 Complementary Clad Casement Windows - Fibrex™ Grille Profiles



Grilles



Standard, European, and Fixed Windows

Grilles

Grille Parts

Note:

All grille surrounds available in pine, oak, mahogany, maple, cherry, Douglas fir, alder, and prefinished white.

Grille Surround - 1/2" - Lineal & Curved					
	Note:	ACP Order No.	AW Order No.		
	Used with PF1008 & PF1016 glass stop.	PF1108			

Grille Surround - ⁵ / ⁸ " - Lineal & Curved						
	Note:	ACP Order No.	AW Order No.			
	Used with PF1755 glass stop.	PF1756				

Grille Surround - 1 ³ / ₁₆ " - Lineal & Curved					
	Note:	ACP Order No.	AW Order No.		
	Used with PF1011 glass stop.	PF1230			

Surround Clip		
	ACP Order No.	AW Order No.
	1364	

End Clip - Grilles (September 2007 to F	resent)		
\frown	Color	ACP Order No.	AW Order No.
	White	105444	
	Terratone™	105445	
	Sandtone	105446	9050872
	Forest Greer	n 105447	

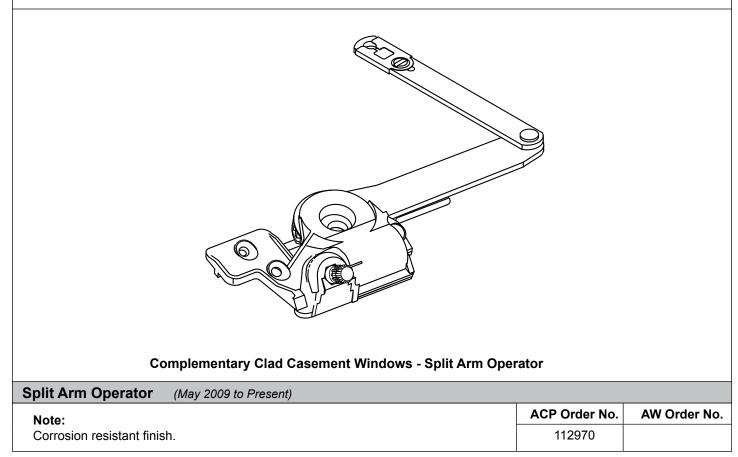


Hardware

Split Arm Operators

Note:

Split arm operator is not handed. Used on rectangle units from 15 ⁷/₈" to 28 ³/₈" wide.



Split Arm Operator Com	iponents			
Sash Bracket - Split Arm (Operator / Stainless Steel			
	Neter	Orientation	ACP Order No.	AW Order No.
0)	Note: Right hand bracket shown.	Left	105120	
0	3	Right	105121	

Standard, European, and Fixed Windows

Straight Arm Operators Note: Used on units with butt hinges.				
Complement	ntary Clad Casement Wind	lows - Straight Au	rm Operator	
Straight Arm Operator (Septemb	er 2012 to Present)			
	Unit Width	Orientation	ACP Order No.	AW Order No.
	45.975" 40.400"	Left	112972	
	15.875" - 19.499" -	Right	112973	
		Left	112974	
	19.500" - 27.499" -	Right	112975	
	07 5001 05 0071	Left	112976	
	27.500" - 35.937" -	Right	112977	
Straight Arm Operator (May 2009	9 to August 2012)		· · · · ·	
	9 to August 2012)	Orientation		AW Order No

ugust 2012)			
Unit Width	Orientation	ACP Order No.	AW Order No.
15 975" 10 400"	Left	112972	
15.675 - 19.499	Right	112973	
10 500" 22 240"	Left	112974	
19.000 - 20.249	Right	112975	
22.250" 25.027"	Left	112976	
23.250" - 35.937" -	Right	112977	
	, , , , , , , , , , , , , , , , , , ,	Unit Width Orientation 15.875" - 19.499" Left 19.500" - 23.249" Left 23.250" - 35.937" Left	Unit Width Orientation ACP Order No. 15.875" - 19.499" Left 112972 Right 112973 Left 112974 19.500" - 23.249" Left 112974 Right 112975 Left 112975 23.250" - 35.937" Left 112976



Hardware

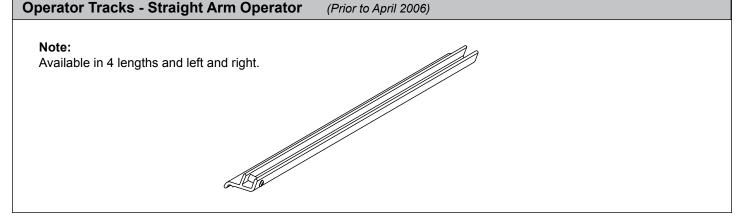
Hardware

Straight Arm Operators (April 2006 to April 2009) Note: Used on units with butt hinges. Was available in 3 sizes, left and right and 2 finishes. Straight Arm Operator Operation Operation<

NOTE: For units of this vintage, please provide the P# from the glass etching and a replacement operator kit (operator, track and sill cover) will be supplied to convert the unit to the new style operator.

Standard, European, and Fixed Windows

Operator Tracks						
Complementary Clad Casement Windows - Straight Arm Operator Track						
Operator Track - Straight Arm Operator (May 2009 to Present)						
Note:	ACP Order No.	AW Order No.				
Position of limiting pin along operator track is based on unit shape & size and handing of sash.	112979					
Operator Tracks - Straight Arm Operator (April 2006 to April 2009)						
Note: Available in 4 lengths and left and right.						

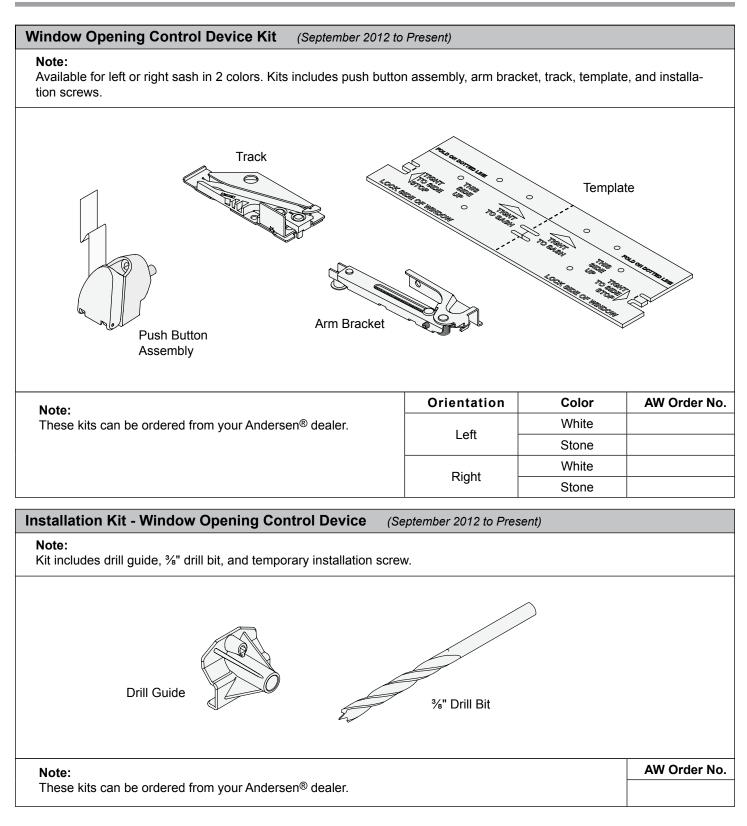




Hardware

Window Opening Control Device Size Range Chart - Shapes (September 2012 to Present) Note: The casement window opening control device can be installed on the following Complementary series operating units manufactured after September 2012. 1'-7 ¹/₂" _____ 2'-11 ¹⁵/16" 1'-11 ³⁄4" to _____2'-11 ¹⁵/16" CUSTOM WIDTHS CUSTOM WIDTHS "0-'7 "0-" CUSTOM HEIGHTS CUSTOM HEIGHTS RECTANGLE RECTANGLE CASEMENT WINDOW CASEMENT WINDOW ₽ \$ (IMPACT) (NON-IMPACT) 1'-8 ½" 1'-8 1⁄2" 1'-11 ³⁄₄" to 2'-11 ¹⁵/₁₆" 1'-11 ³⁄₄" to 2'-11 ¹⁵/16" CUSTOM WIDTHS CUSTOM WIDTHS 7'-0" 7'-0" HEIGHTS CUSTOM HEIGHTS SINGLE ARCHTOP UNEQUAL LEG ARCHTOP 9 9 CASEMENT WINDOW CASEMENT WINDOW CUSTOM I 2'-11 ^{15/16}" 1⁵/16" (IMPACT & NON-IMPACT) (IMPACT & NON-IMPACT) 2'-11 1'-11 ³/₄" to ______ 2'-11 ¹⁵/₁₆" 1'-11 ³⁄₄" _____ 2'-11 ¹⁵/16" CUSTOM WIDTHS CUSTOM WIDTHS 7-0" -0" HEIGHTS CUSTOM HEIGHTS SPRINGLINE SPRINGLINE FLANKER 9 CASEMENT WINDOW 요 CASEMENT WINDOW CUSTOM (IMPACT & NON-IMPACT) (IMPACT & NON-IMPACT) 3'-4^{13/16}" 4'-0" 1'-11 ¾" 2'-11 ¹⁵/16" to — CUSTOM WIDTHS -0-12 CUSTOM HEIGHTS TRAPEZOID CASEMENT WINDOW 9 (IMPACT & NON-IMPACT) 3'-4 ^{13/16}"

Standard, European, and Fixed Windows

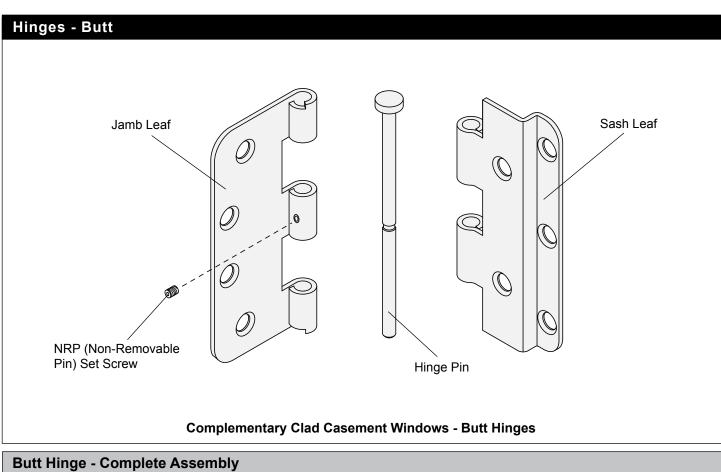




Hinges - Concealed					
Note: Concealed hinges are used on rectangle units only. Right hand hinge shown. Corrosion resistant finish.					
Hinge Track Hinge Arm Assembly					
Complementary Clad Casement Win	idows - Conceale	d Hinges			
Hinge Arm Assembly - Concealed Hinge (May 2009 to Pr	resent)				
	Orientation	ACP Order No.	AW Order No.		
	Left	112968			
	Right 112969				
Hinge Track - Concealed Hinge / Stainless Steel (May 2009 to Present)					
	Orientation	ACP Order No.	AW Order No.		
	Left	112964			
	Right	112965			

	_			Hinge Arm Assembly - Concealed Hinge (April 2006 to April 2009)				
	Left		Riç	lht				
Finish	ACP Order No.	AW Order No.	ACP Order No.	AW Order No.				
Standard	105127		105128					
Stainless Steel	105439		105440					
linge / Stainle	ess Steel (April 2	2006 to April 2009)						
		Orientation	ACP Order No.	AW Order No.				
			105125					
	-	Right	105126					
	Standard Stainless Steel	Standard 105127 Stainless Steel 105439	Standard 105127 Stainless Steel 105439 Hinge / Stainless Steel (April 2006 to April 2009) Orientation Left	Standard 105127 105128 Stainless Steel 105439 105440 Hinge / Stainless Steel (April 2006 to April 2009) Orientation ACP Order No. Left 105125				

Standard, European, and Fixed Windows



Butt Hinge - Complete Assembly			
Note:	Finish	ACP Order No.	AW Order No.
Hinges can be assembled in left or right hand configuration.	Stainless Steel	106257	9050761
	Painted Black	115670	

Set Screw - NRP / Butt Hinge		
Note:	ACP Order No.	AW Order No.
#6-32 Hex Set Screw	106994	9050770



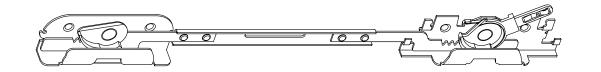
Hardware

Locks Lock - Single			
Note:	Orientation	ACP Order No.	AW Order No.
Single locks used on units up to 42 ⁹ / ₁₆ " tall.	Left	105097	
	Right	105098	

Lock - Tandem

Note:

Custom lock lengths are available.

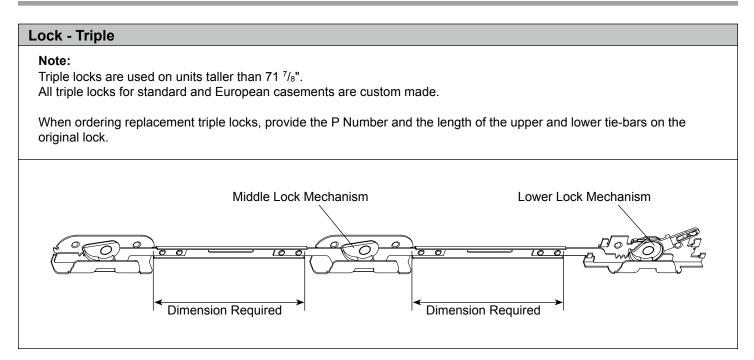


Lock - Tandem / Long			
Note:	Orientation	ACP Order No.	AW Order No.
Long tandem locks are used on units from 55 $^{1}/_{32}$ " to 71 $^{7}/_{8}$ " tall.	Left	105103	
	Right	105104	

Lock - Tandem / Short			
Note:	Orientation	ACP Order No.	AW Order No.
Short tandem locks are used on units from 42 ¹⁹ / ₃₂ " to 55" tall.	Left	105101	
	Right	105102	

Standard, European, and Fixed Windows

Hardware



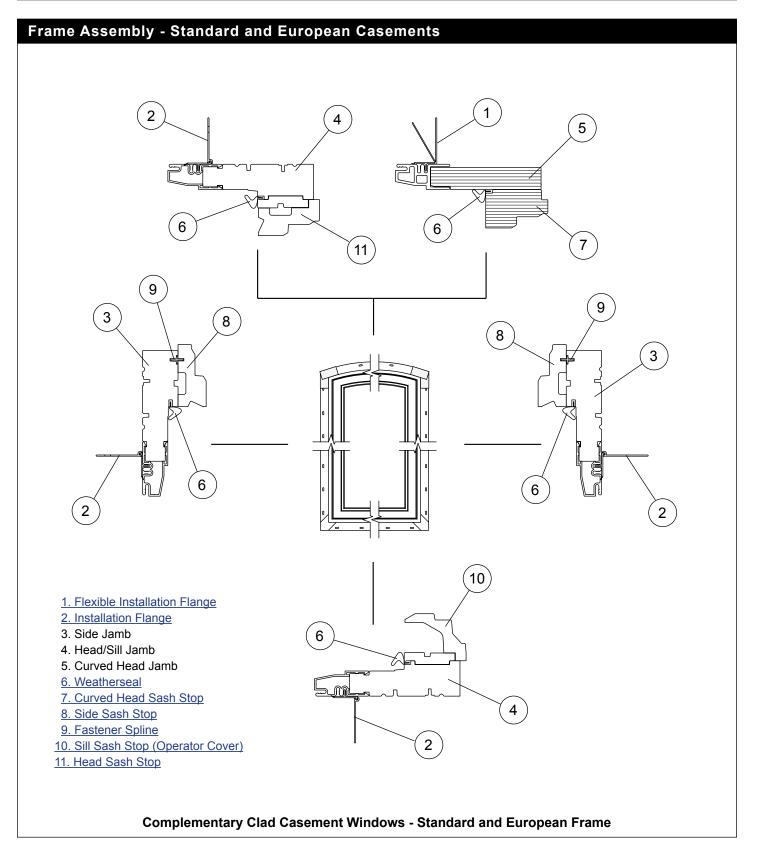
Lock Components		
Lock Keeper		
_	ACP Order No.	AW Order No.
	105109	

Hardware Packages

For ordering hardware packages, please refer to the Perma-Shield Casement Window Catalogue (pages 82-90)

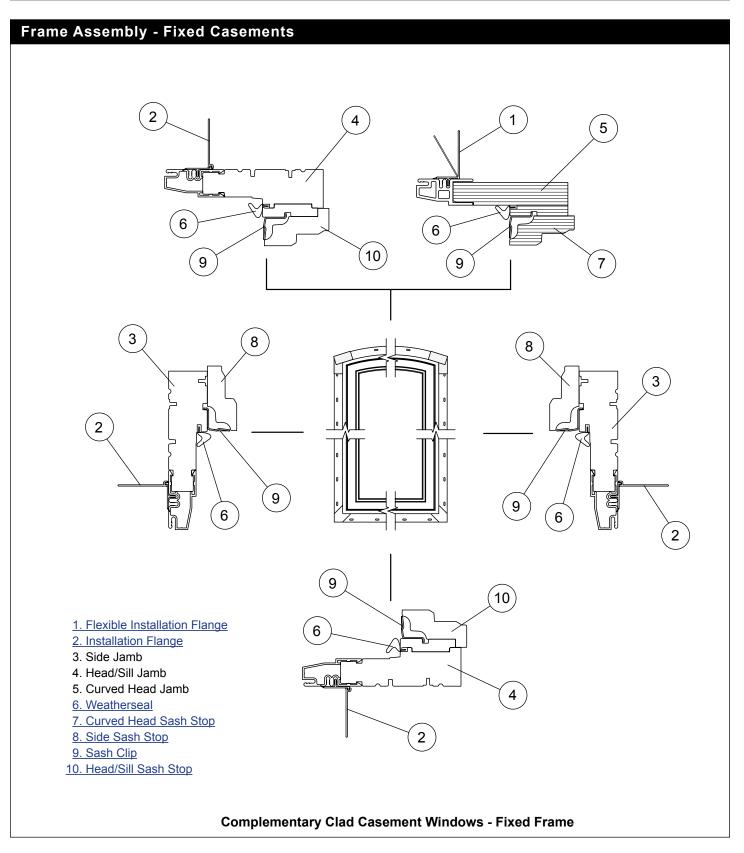


Frames



Standard, European, and Fixed Windows

Frames



Frames

Sash Stops

Note:

All sash stops are available in pine, oak, mahogany, maple, cherry, Douglas fir, alder, and prefinished white.

Sash Stop - Standard and European / Side Jamb Ref. No. 8 page 36				
Note:	ACP Order No.	AW Order No.		
	Used on standard and European side jambs and trapezoid head jambs. When ordering specify lock or hinge side and left or right side of unit.	PF2502		

Sash Stop - Standard and European / Rectangle Head Ref. No. 11 page 36			
	Note: Used on standard and European rectangle head jambs.	ACP Order No. PF2503	AW Order No.

Sash Stop - Standard and European / Curved Head Ref. No. 7 page 36				
	Note:	ACP Order No.	AW Order No.	
	Used on standard and European curved head jambs.	PF1776		

Sash Stop - Standard and European / Sill Operator Cover Ref. No. 10 page 36			
Nata	ACP Order No.	AW Order No.	
	Note: Used on standard and European sills. When ordering specify left or right hinged sash.	PF2144	

Standard, European, and Fixed Windows

Frames

Sash Stop - Fixed / Side Jamb / Lineal Ref. No. 8 page 37			
	Natas	ACP Order No.	AW Order No.
	Note: Used on fixed side jambs and trapezoid head jambs.	PF1955	

Sash Stop - Fixed / Head Jamb / Curved Ref. No. 7 page 37			
	N - 4	ACP Order No.	AW Order No.
	Note: Used on fixed head jambs of curved units.	PF1955	

Sash Stop - Fixed / Sill and Rectangle Head Ref. No. 10 page 37				
	Neter	ACP Order No.	AW Order No.	
	Note: Used on fixed sills and rectangle head jambs.	PF1956		



Frames

Extension Jambs

.

Note:

All extension jambs are available in pine, oak, mahogany, maple, cherry, Douglas fir, alder, and prefinished white. Custom extension jambs available.

Extension Jamb - 1 ¹ / ₄ " / Lineal and Curved				
	Note:	ACP Order No.	AW Order No.	
	Used for 4 ⁹ / ₁₆ " wall thickness.	PF1769		

Extension Jamb - 1 ¹⁵ / ₁₆ " / Lineal and Curved			
	Note:	ACP Order No.	AW Order No.
	Used for 5 ¹ / ₄ " wall thickness.	PF1770	

Extension Jamb - 3 ¹ / ₄ " / Lineal and Curved				
	Nata	ACP Order No.	AW Order No.	
	Note: Used for 6 ⁹ / ₁₆ " wall thickness.	PF1771		

Extension Jamb - 3 ³ / ₄ " / Lineal and Curved				
		ACP Order No.	AW Order No.	
	Note: Used for 7 $^{1}/_{8}$ " wall thickness.	PF1772		

Standard, European, and Fixed Windows

Drywall Return - Wide - Lineal and Curved		
	ACP Order No.	AW Order No.
	PF2008	

Drywall Return - Narrow - Lineal and Curved		
	ACP Order No.	AW Order No.
	PF2908	



Frames

Frame Parts			
Weatherseal Ref. No. 6 pag	<u>e 36</u> & <u>37</u> (June 2013 to Present)		
		ACP Order No.	AW Order No.
		PF2561	

Sash Retainer Clip - Fixed	Ref. No. 12 page 37		
		ACP Order No.	AW Order No.
		107124	

Brickmould - Aluminum / Lineal & Curved			
	Note:	ACP Order No.	AW Order No.
	Available in 21 standard and any custom color.	KM34BM	

Snugger			
	Note:	ACP Order No.	AW Order No.
0	Used on both sash and frame on concealed hinge units only.	112971	

Fastener Spline Ref. No. 9 page 36			
	Note:	ACP Order No.	AW Order No.
	Length = 12 inches.	114310	

Standard, European, and Fixed Windows

Joining Components

Mullion Covers - Interior

Note:

All interior mullion covers are available in pine, oak, mahogany, maple, cherry, Douglas fir, alder, and prefinished white. Custom width mullion covers available.

Mullion Cover - Interior / Direct Mullion / Vertical				
	Note:	ACP Order No.	AW Order No.	
	Size = $\frac{5}{8}$ " × 2 ¹⁹ / ₆₄ "	PF1796		
Mullium Occurry, Instantion / Direct Mullium / Hanimantal				

Mullion Cover - Interior / Direct Mull	Mullion Cover - Interior / Direct Mullion / Horizontal		
Note:		ACP Order No.	AW Order No.
	Size = ${}^{11}/{}_{16}$ " × 2 ${}^{19}/{}_{64}$ "	PF1797	

Mullion Cover - Interior / ¾" Mullion / Vertical			
	Note:	ACP Order No.	AW Order No.
	Size = $\frac{5}{8}$ " × 2 $\frac{43}{64}$ "	PF1798	

Mullion Cover - Interior / 3/8" Mullion / Horizontal			
	Note:	ACP Order No.	AW Order No.
	Size = ${}^{11}/{}_{16}$ " × 2 ${}^{43}/{}_{64}$ "	PF1799	

Mullion Cover - Interior / 2" Mullion / Vertical			
	Note:	ACP Order No.	AW Order No.
	Size = $\frac{5}{8}$ " × 4 $\frac{9}{32}$ "	PF2031	

Mullion Cover - Interior / 2" Mullion / Horizontal			
	Note:	ACP Order No.	AW Order No.
	Size = ${}^{11}/{}_{16}$ " × 4 ${}^{9}/{}_{32}$ "	PF2036	



Joining Components

Mullion Covers - Exterior

Note:

All exterior mullion covers are available in 21 standard and any custom color. Custom width mullion covers available.

Mullion Cover - Exterior / Direct Mullion / Aluminum				
ACP Order No.	AW Order No.			
PMC73				
	ACP Order No.			

Mullion Cover - Exterior / 3/8" Mullion / Aluminum				
	ACP Order No.	AW Order No.		
	PF1069			

Mullion Cover - Exterior / 2" Mullion / Aluminum			
		ACP Order No.	AW Order No.
		PF1070	
Ţ			

Mullion Cover - Exterior / Sill / Aluminum				
	ACP Order No. AW Order No.			
	KMC25			

ACP Order No.	
ACF Older NO.	AW Order No.
PF1038	
	PF1038

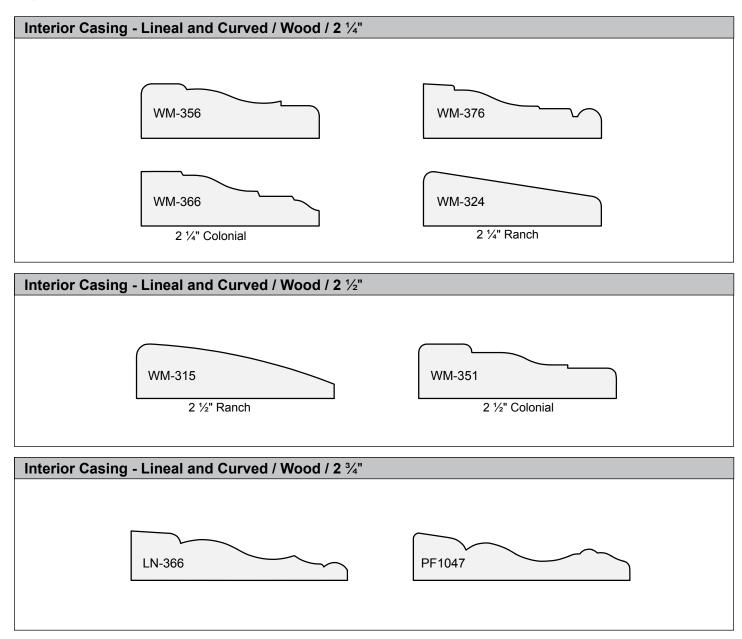
Standard, European, and Fixed Windows

Interior Casing

Casing Profiles

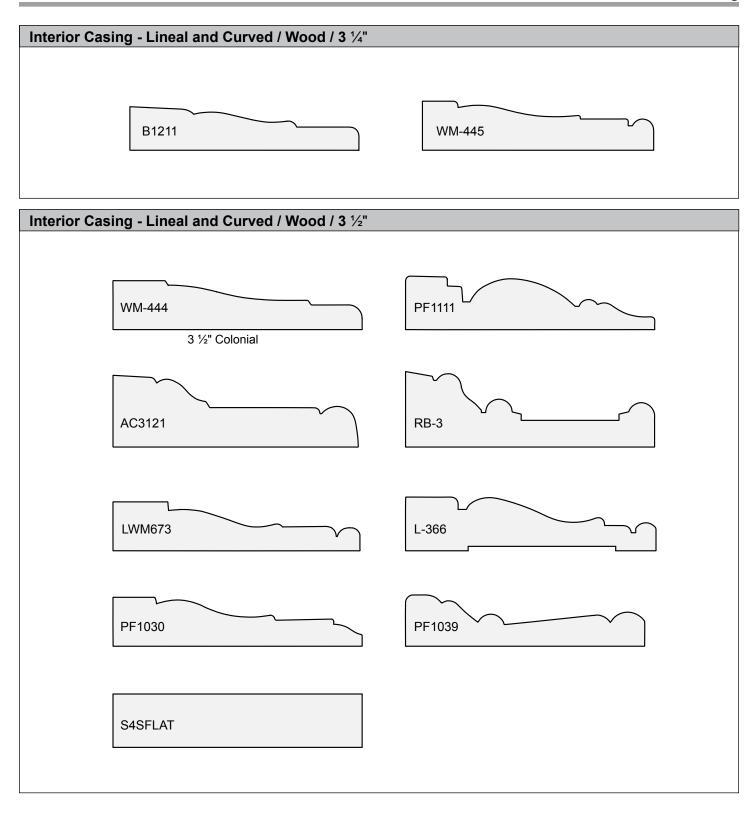
Note:

Interior casings are available in both lineal & curved and in pine, oak, mahogany, Douglas fir, cherry, maple, alder, and prefinished white.





Interior Casing



Standard, European, and Fixed Windows

Interior Casing

Casing Part	S							
Corner Block								
	3" × 3"	× ²⁷ / ₃₂ "	35/8" × 35	/ ₈ " × ²⁷ / ₃₂ "	4" × 4'	× ²⁷ / ₃₂ "		
Species	ACP Order No.	AW Order No.	ACP Order No.	AW Order No.	ACP Order No.	AW Order No.		
Pine	105		111		981			
Oak	113		534		982			
Mahogany	103706		103708		103710			
Maple	104224		104225		104226			
	45%" × 45	⁄8" × ²⁷ /32"			·			
Species	ACP Order No.	AW Order No.						
Pine	1304							
Oak	1305							
Mahogany	103712							
Maple	104227							

Keystone						
	21/8" × 27/	⁄8" × ²⁷ / ₃₂ "	3¾" × 3¾	⁴ / ₄ " × ²⁷ / ₃₂ "	4½" × 4½	′2" × ²⁷ / ₃₂ "
Species	ACP Order No.	AW Order No.	ACP Order No.	AW Order No.	ACP Order No.	AW Order No.
Pine	2148		642		2152	
Oak	2149		190		2153	
Mahogany	103698		103700		103702	
Maple	104220		104221		104222	

Interior Casing

Plinth Block - Arch						
~		2 ⁷ /8"	× 4"	3 ⁷ /8" :	× 5 ¹ /4"	
	Species	ACP Order No.	AW Order No.	ACP Order No.	AW Order No.	
	Maple	107003	9050776	107005	9050778	
	Oak	107002	9050775	107004	9050777	
	Mahogany	109825		109827		
	Douglas Fir	109821		109823		
	Cherry	109817		109819		
<u> </u>						

Plinth Block					
		2 ⁷ / ₈ "	× 2 ⁷ /8"	3 ⁷ /8" :	× 3 ⁷ / ₈ "
	Species	ACP Order No.	AW Order No.	ACP Order No.	AW Order No.
	Maple	106999	9050772	107001	9050774
	Oak	106998	9050771	107000	9050773
	Mahogany	109824		109826	
	Douglas Fir	109820		109822	
	Cherry	109816		109818	

Standard, European, and Fixed Windows

Installation Components

Installation Parts				
Screw - Long Hinge				
	Description	Finish	ACP Order No.	AW Order No.
TITIT	#10 × 2½" SST FH	Stainless Steel	104100	
- TITITI				
MIIIIIIIIIIIIIIIIIIIIIII				

Operator Handle - Temporary		
	ACP Order No.	AW Order No.
	105166	

Installation Clips - 6" ACP Order No. AW Order No. Image: Comparison of the compariso

Installation Flange - Lineal	Ref. No. 2 page 36 & <u>37</u>	
	ACP Order No.	AW Order No.
	PF2081	

Installation Flange - Flexible Ref. No. 1 page 36 & 37		
	ACP Order No.	AW Order No.
	PF1886	

Flexible Drip Cap			
1	Color	ACP Order No.	AW Order No.
	White	103252	
	Beige	103253	



Installation Components

Drip Cap - Aluminum							
	ACP Order No.	AW Order No.					
	PF2352						

Gasket - Nail Flange / 90º Corner						
	ACP Order No.	AW Order No.				
	113018					

Gasket - Nail Flange / Non 90° Corner		
	ACP Order No.	AW Order No.
	113203	

Standard, European, and Fixed Windows

Notes